



لجان الرِّفعات

# DISPENSING



MORPHINE ACADEMY

MORPHINE  
ACADEMY

# Pharmaceutical Compounding- Introduction

 Dr. Saja Hamed

تفريغ التنين لزميلكم محمد  
الخالدة (انا ) لا تنسونا  
من صالح دعائكم (لا تدعي  
علي بس تشوف العبت قدام)

# The origin of the pharmacy profession

- Compounding of medicinal preparations from material of animal, vegetable and mineral sources has been practiced Ancient Egypt, Greece, Rome and the Arabian culture من زرعان
- Opium, myrrh, and liquorice
- History of Pharmacy Profession (wikipedia) 

# Compounding

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- **Extemporaneous compounding**



- On-demand preparation of a drug product.

- According to a physician's prescription. *⇒ وصفة*

- Meets the unique needs of an individual patient. *دواء لعريض*

*عين*

- **Manufacturing** *الصناعة الدوائية*

- The production or processing of a drug in a LARGE quantity by various mechanisms.

# Definitions

- Chapter <1075> Good Compounding Practices in the USP-NF defines compounding as:
  - “ the preparation, mixing, assembling, packaging, or labeling of a drug or device in accordance with a licensed practitioner’s prescription under an initiative based on the practitioner/patient/pharmacist/compounder relationship in the course of professional practice”

# Compounding is NOT manufacturing in the legal sense

← صنایع ادویه بستل با صنعت

- Manufacturing is the mass production of drug products that have been approved by the Food and Drug Administration (FDA). These products are sold to pharmacies, health care practitioners or others authorized under state and federal law to resell them.
- Manufacturing is defined in USP/NF as:  
“the production, propagation, conversion, or processing of a drug or device, either directly or indirectly, by extraction of the drug from substances of natural origin or by means of chemical or biological synthesis.....”

# Regulatory Aspects of Compounding

# Pharmacopoeias and Formularies

- Regulations and information related to compounding are found in **Pharmacopoeias and Formularies**
- These are books that contain the standards for the drug, other related substances, tests, formulas, doses, storage conditions etc.
- These books are referred to collectively as **drug compendia**. دساتیر ادویہ
- These books are revised from time to time to introduce the latest information available.

# Pharmacopoeias and Formularies

## Common drug compendia

- The United States pharmacopoeia (USP)
- British pharmacopoeia (BP)
- European pharmacopoeia (Ph. Eur.)
- The pharmacopoeia of Japan
- International pharmacopoeia (Available online)
- The Indian pharmacopoeia

# USP

- The term *pharmacopeia* comes from the Greek *pharmakon*, meaning *drug*, and *poiein*, meaning *make*, and the combination indicates any recipe or formula or other standards required to make or prepare a drug.

# USP

- The **United States Pharmacopeia (USP)** is the official pharmacopeia of the United States, published dually with the National Formulary as the USP-NF. The **United States Pharmacopeial Convention** (usually also called the USP) is the nonprofit organization that owns the trademark and copyright to the USP-NF and publishes it every year.
- Prescription and over-the-counter medicines and other health care products sold in the United States are required to follow the standards in the USP-NF. USP also sets standards for food ingredients and dietary supplements.

مكملات غذائية

# USP

اعتقاد المعايير

- The USP and NF adopt standards for:
  - drug substances,
  - pharmaceutical ingredients,
  - and dosage forms

reflecting the best in the current practices of medicine and pharmacy and provide suitable tests and assay procedures for demonstrating compliance with these standards

- These standards are used by regulatory agencies and manufacturers to help to ensure that these products are of the appropriate identity, as well as strength, quality, purity, and consistency.

# Pharmacopoeias and Formularies

## USP/NF

- Each general chapter is assigned a number appears in brackets
- <1> to <999> → are considered requirements and official monographs and standards **legally enforceable by the FDA.**
- <1000> to <1999> are considered **informational**
- <2000> and above → apply to nutritional **supplements**

# Chapters

- **Chapters <795>** - called **Pharmaceutical Compounding - Nonsterile Preparations**

- Published in 2000
- Enforceable

- **Chapter <797>** - called **Pharmaceutical Compounding - Sterile Preparations,**

- Became official in 2004.

Sterile = معقم

Thank Me Later 😊

- **Other Chapters**

- ✓ Containers <661>
- ✓ Good Compounding Practices <1075>
- ✓ Pharmaceutical Stability <1150>
- ✓ Pharmaceutical Dosage Forms <1151>

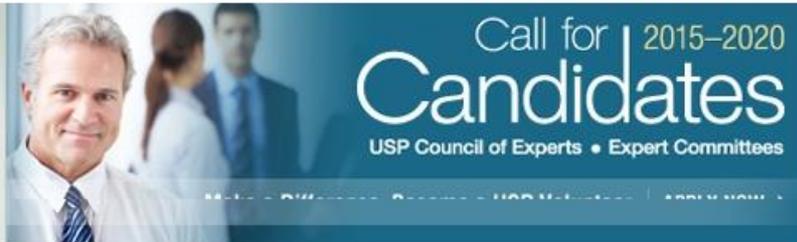
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## Our Mission

USP's mission is to improve global health through public standards and related programs that help ensure the quality, safety, and benefit of medicines and foods.



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## Standards Updates

[USP-NF](#)[Reference Standards](#)[Food Chemicals Codex](#)

Review these updates to the USP-NF.

- [Compounded Preparations Title Changes \(29-Aug-2014\)](#)
- [Two New Intent to Revise Notices \(25-Jul-2014\)](#)
- [Seven New Revision Bulletins \(25-Jul-2014\)](#)
- [Six New Interim Revision Announcements \(25-Jul-2014\)](#)
- [USP 38-NF 33 Revisions, Deferrals and Cancellations & IRA Commentaries \(25-Jul-2014\)](#)

Saja Hamed, Ph.D

## Find information for...

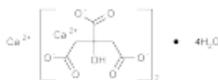
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7/15/2024



# A sample of USP-NF monograph

## Calcium Citrate



$\text{C}_{12}\text{H}_{18}\text{Ca}_2\text{O}_{14} \cdot 4\text{H}_2\text{O}$  570.49  
1,2,3-Propanetricarboxylic acid, 2-hydroxy-, calcium salt (2:3), tetrahydrate;  
Calcium citrate (3:2), tetrahydrate [5785-44-4].

### DEFINITION

Calcium Citrate contains four molecules of water of hydration. When dried at 150 ° to constant weight, it contains NLT 97.5% and NMT 100.5% of  $\text{Ca}_3(\text{C}_6\text{H}_5\text{O}_7)_2$ .

### IDENTIFICATION

- A.**  
**Analysis:** Dissolve 0.5 g in a mixture of 10 mL of water and 2.5 mL of 2 N nitric acid. Add 1 mL of mercuric sulfate TS, heat to boiling, and add 1 mL of potassium permanganate TS.  
**Acceptance criteria:** A white precipitate is formed.
- B.**  
**Sample:** 0.5 g of Calcium Citrate  
**Analysis:** Ignite completely the *Sample* at as low a temperature as possible, cool, and dissolve the residue in dilute glacial acetic acid (1:10). Filter, and add 10 mL of ammonium oxalate TS to the filtrate.  
**Acceptance criteria:** A voluminous white precipitate that is soluble in hydrochloric acid is formed.

### ASSAY

#### PROCEDURE

**Sample solution:** Dissolve 350 mg of Calcium Citrate, previously dried at 150 ° to constant weight, in 12 mL of 0.5 M hydrochloric acid, and dilute with water to about 100 mL.  
**Analysis:** While stirring the *Sample solution*, add 30 mL of 0.05 M edetate disodium VS from a 50-mL buret. Add 15 mL of 1 N sodium hydroxide and 300 mg of hydroxy naphthol blue, and continue the titration to a blue endpoint. Each mL of 0.05 M edetate disodium is equivalent to 8.307 mg of calcium citrate ( $\text{Ca}_3(\text{C}_6\text{H}_5\text{O}_7)_2$ ).  
**Acceptance criteria:** 97.5%–100.5% on the dried basis

### IMPURITIES

and 10 mL of 0.2 M edetate disodium. If necessary, adjust with 1 N sodium hydroxide or 1 N hydrochloric acid to a pH of 5.5. Transfer to a 100-mL volumetric flask, and dilute with water to volume. This solution contains 0.05 µg/mL of fluoride.

- Linearity solution B:** Transfer 5.0 mL of the *Standard solution* to a 250-mL plastic beaker, and proceed as directed for *Linearity solution A* beginning with "Add 50 mL of water,". This solution contains 0.25 µg/mL of fluoride.
- Linearity solution C:** Transfer 10.0 mL of the *Standard solution* to a 250-mL plastic beaker, and proceed as directed for *Linearity solution A* beginning with "Add 50 mL of water,". This solution contains 0.50 µg/mL of fluoride.
- Sample solution:** Transfer 1.0 g of Calcium Citrate to a 100-mL beaker. Add 10 mL of water and, while stirring, 10 mL of 1 N hydrochloric acid. When dissolved, boil rapidly for 1 min, transfer the solution to a 250-mL plastic beaker, and cool in ice water. Add 15 mL of 1.0 M sodium citrate and 10 mL of 0.2 M edetate disodium, and adjust with 1 N sodium hydroxide or 1 N hydrochloric acid to a pH of 5.5. Transfer this solution to a 100-mL volumetric flask, and dilute with water to volume.
- Electrode system:** Use a fluoride-specific, ion-indicating electrode and a silver–silver chloride reference electrode connected to a pH meter capable of measuring potentials with a minimum reproducibility of ±0.2 mV (see *pH* (791)).
- Analysis**
- Samples:** *Linearity solution A*, *Linearity solution B*, *Linearity solution C*, and *Sample solution*
- Transfer 50 mL of each *Linearity solution A*, *Linearity solution B*, and *Linearity solution C* to separate 250-mL plastic beakers, and measure the potential of each solution with the *Electrode system*. Between each reading wash the electrodes with water, and absorb any residual water by blotting the electrodes dry. Plot the logarithms of the fluoride concentrations (0.05, 0.25, and 0.50 µg/mL, respectively) versus potential to obtain a Standard response line.
- Transfer 50 mL of the *Sample solution* to a 250-mL plastic beaker, and measure the potential with the *Electrode system*. From the measured potential and the Standard response line determine the concentration, *C*, in µg/mL, of fluoride ion in the *Sample solution*. Calculate the percentage of fluoride in the specimen taken by multiplying *C* by 0.01.
- Acceptance criteria:** NMT 0.003%
- LIMIT OF ACID-INSOLUBLE SUBSTANCES**  
**Sample solution:** Dissolve 5 g of Calcium Citrate by heating with a mixture of hydrochloric acid and water (10:50) for 30 min

- Over the years, a number of countries have published their own pharmacopeias,
- Including the United Kingdom, France, Italy, Japan, India, Mexico, Norway, and the former Union of Soviet Socialist Republics.
- ✓ • These pharmacopeias and the *European Pharmacopeia (EP or Ph Eur)* are used within their legal jurisdictions and by multinational pharmaceutical companies that develop and market products internationally.
- Countries not having a national pharmacopeia frequently adopt one of another country for use in setting and regulating drug standards.
- For example, Canada, which does not have its own national pharmacopeia, has traditionally used USP–NF standards

# USP/NF

- The point of origin for many regulations
- Its guidelines can be legally enforced by the Food and Drug Administration (FDA)
- Established in 1820 to set uniform standards for the medications prescribed by physicians and to publish compendia of these standards
- NF was first published in 1888 by APA listing standardized formulas including the ingredients and their quantities required for compounding
- In 1975 the USP purchased the NF => كذا لك عبد صبار
- Today the USP/NF is an independent organization د. سبجي

# Official compounded formulations

- USP contains monograph of most commonly compounded preparations used in pharmacy practice that has the advantage of:
  - USP testing
  - Quality assurance
  - “beyond use date” assignment

فك من المكتوب  
فوق و شوف  
الحكمة





# FDA



- Congress responded with passage of the Federal Food, Drug, and Cosmetic Act of 1938 and the creation of the FDA to administer and enforce it.
- The 1938 act prohibits the distribution and use of any new drug or drug product without the prior filing of a new drug application (NDA) and approval of the FDA
- It became the responsibility of the FDA to either grant or deny permission to manufacture and distribute a new product after reviewing the applicant's filed data on the product's ingredients, methods of assay and quality standards, formulation and manufacturing processes, preclinical (animal, tissue, or cell culture) studies including pharmacology and toxicology, and clinical trials on human subjects.

# Why Compound? 🤔

المرضى الاطفال

تخفيف

المرضى الاطفال

- **Pediatric patients** requiring diluted adult strengths of drugs.
- Patients needing an oral **solution or suspension** of a product that is only available in another form.
- Patients with **sensitivity** to dyes, preservatives, or **flavoring agents** found in commercial formulations. حساسية
- Dermatological formulations with fortified (strengthened) or diluted **concentrations** of commercially available products.
- **Compounding for animals.**
- Reconstitution of a lyophilized powder to form a simple solution
- In **hospital compounding** involves the preparation of IV admixtures, parenteral nutrition solutions, and radiopharmaceuticals → وضع مواد في المغذيات
- In home health care compounding requires the preparation of syringes and other devices for home-infusion administration

- **What is Reconstitution?** ⇒ حل بودرة في الماء
- Some drugs **must be stored in powdered form** because they **rapidly lose their power once they are mixed into a solution.** These drugs will then have to be **reconstituted**, or mixed with a liquid, called the **diluent**, before they can be administered.

NDC 0002-1497-01  
**VIAL No. 767**

 **KEFZOL<sup>®</sup>**

**STERILE  
 CEFAZOLIN  
 SODIUM, USP**

Equiv. to  
**500 mg**  
 Cefazolin

**CAUTION**—Federal (U.S.A.) law prohibits dispensing without prescription.  
 For I.M. or I.V. Use

**Dosage**—See literature.  
 To prepare solution add 2 ml Sterile Water for Injection or 0.9% Sodium Chloride Injection. Provides an approximate volume of 2.2 ml (225 mg per ml)

**SHAKE WELL** Protect from Light  
**Prior to Reconstitution:** Store at Controlled Room Temperature 59° to 86°F (15° to 30°C)  
**After Reconstitution:** Store in a refrigerator. For Storage Time - See Accompanying literature. If kept at room temperature, use within 24 hours.  
 Lyophilized

**WV 4520 AMX**  
 Eli Lilly & Co., Indianapolis, IN 46206, U.S.A.  
 Exp. Date/Control No.

حقة ←

Trade Name ←

اسم علمي →

NDC 0002-1497-01  
VIAL No. 767



*Lilly*

**KEFZOL®**

**STERILE  
CEFZOLIN  
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Lyophilized

WV 4520 AMX

Eli Lilly & Co., Indianapolis, IN 46205, U.S.A.  
Exp. Date/Control No.

# Categories of compounding

compounding:

**TABLE 1.1: CATEGORIES OF COMPOUND**

Category	Compounding Activity
1	Nonsterile – Simple Mixing of two or more commercial products.
2	Nonsterile – Complex Compounding with the bulk drug substance or when calculations required.
3	Sterile – Risk Level I See Chapter <797> Pharmaceutical Compounding – Sterile Preparations.
4	Sterile – Risk Level II See Chapter <797> Pharmaceutical Compounding – Sterile Preparations.
5	Sterile – Risk Level III See Chapter <797> Pharmaceutical Compounding – Sterile Preparations.
6	Radiopharmaceuticals Preparation of radiopharmaceuticals.
7	Veterinary Preparation of veterinary pharmaceuticals.

# General compounding considerations: Questions to ask before, during, and after the compounding process

اتخاذ القرار للمركب

Decision to  
compound  
the  
formulation

1



Considerations  
before  
beginning the  
compounding  
process

2



Considerations  
as the  
prescription is  
being  
compounded

3



Considerations  
after  
compounding

4

# Compounding- Is it for every one?

مرخص قانونياً

- A pharmacist is legally licensed to compound, but is the pharmacist technically qualified to compound?
- Compounding resources:-
  - ✓ - American Pharmacist Association (APhA)
  - ✓ - American College of Apothecaries (ACA)
  - ✓ - National Community Pharmacists Association (NCPA)
  - .....etc



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Bernhardt treats pedes oncology patients

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# *Compounding Regulations Applies*

- Personnel
- Facilities and Equipment
- Ingredient Standards
- ✓ • Quality Assurance and Quality Control
- Packaging and Storage
- Documentation and Record Keeping



## معايير المكونات

# *Ingredient Standards*

- **USP/NF**

- Meets standards set by the USP/NF.

- **ACS reagent**

- High purity ✓
- Meets specifications of the Reagent Chemicals Committee of the American Chemical Society. ✓

- ✓ • **AR (analytical reagent)**

- Very high purity.

- **HPLC**

- Very high purity.
- Used in high pressure chromatography.

*pure ≠ sterill*

*HPLC > AR*

# Record Keeping

(زي كتاب الطبخ)

بين قوسين الجزء  
النظري

## • Formulation Record

فيه مكونات الدواء

- Formulas and procedures (i.e., recipes) for what should happen when a formulation is compounded.

## • Compounding Record

ما يحصل فعلم (فعلاً) وهو الجزء العملي

- A record of what actually happened when the formulation was compounded.

## • Standard Operating Procedures (SOPs) *قواعد ثابتة ✓*

- Equipment maintenance, equipment calibration, handling and disposal of supplies, etc.

## • Material Safety Data Sheets MSDSs

تعليمات الأمان ومعلومات  
عن substance

- Ingredients records with certificates of purity.

# Major areas within the chapter

## Compounding records and documents

Purpose:

1. To meet record keeping requirements
  2. To enable another compounder to duplicate the preparation
- Compounding record contains:
    - Sources and lot numbers of the ingredients
    - Calculations
    - Processes used
    - Results of any testing done
    - An assigned beyond used date
    - Identification numbers
    - Name of the compounder
    - Quantity of the preparation compounded

## MATERIAL SAFETY DATA SHEET

### SOYBEAN OIL

# MSDS

- Material Safety Data Sheet (MSDSs):

They are needed for all drug substances or bulk chemicals located in the compounding pharmacy.

#### 1. PRODUCT NAME AND COMPANY IDENTIFICATION

Product Name:	SOYBEAN OIL
Product Use:	Personal Care Formulations
Company Name:	Natural Sourcing
Company Address:	341 Christian Street, Oxford, CT 06478, USA
Date Issued:	1/1/2008
Emergency Telephone Number:	Chemtrec Tel: (800) 262-8200

#### 2. COMPOSITION/INGREDIENT INFORMATION

Ingredients:	
Vegetable Oil Triglycerides	100%
Hazardous Components:	None
CAS #:	

#### 3. HAZARDS IDENTIFICATION

Routes of Entry	
Eye Contact:	Mild irritation may occur
Skin Contact:	May cause irritation in sensitive individuals with prolonged exposure
Ingestion:	Food Grade
Inhalation:	Inhalation of fine mist may effect respiratory system

#### 4. FIRST AID MEASURES

Eyes:	Flush with plenty of water or eye wash solution for 15 minutes. Get medical attention if irritation persists.
Skin:	Wash with soap and flush with plenty of water
Ingestion:	N/A
Inhalation:	Remove to fresh air and seek medical attention
Medical Conditions Generally Aggravated by Exposure:	None

#### 5. FIRE FIGHTING MEASURES

Flash Point (Method Used):	> 550°F Close Cup
Flammable Limits	
LEL:	Low
UEL:	Low
Extinguishing Media:	Dry Chemical, Carbon Dioxide, Foam
Special Firefighting Procedures:	Cool containers exposed to flame with water. Limit the spread

# Major areas within the chapter

## Quality control

- All the paperwork from the first step through the final preparation should be reviewed, along with observing the final finished preparation
- Standard Operating Procedures (SOPs) are documents that describe how to perform routine tasks in the environment of formulation development, purchasing, compounding, testing, maintenance, materials handling, quality assurance, and dispensing

# Standard operating procedure

From Wikipedia, the free encyclopedia

For the 2008 documentary film by this name, see *Standard Operating Procedure* (film).

The term **standard operating procedure**, or **SOP**, is used in a variety of different contexts, including healthcare, aviation, engineering, education, industry, and military.

The U.S. **military** sometimes uses the term **Standing** — rather than **Standard — Operating Procedure**, because a military SOP refers to a unit's unique procedures, which are not necessarily standard to another unit. "Standard" could imply that there is one (standard) procedure to be used across all units.

## Contents [hide]

- 1 Clinical research and practice
- 2 See also
- 3 References
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## Clinical research and practice [edit]

In clinical research, the *International Conference on Harmonisation* (ICH) defines SOPs as "detailed, written instructions to achieve uniformity of the performance of a specific function". SOPs get usually applied in pharmaceutical processing and for related clinical studies. There the focus is always set on repeated application of unchanged processes and procedures and its documentation, hence supporting the segregation of origins, causes and effects. Further application is with **triage**, when limited resources get used according to an assessment on ranking, urgency and staffing possibilities.<sup>[1]</sup> Study director is mainly responsible for SOPs. The Quality Assurance Unit are individuals who are responsible for monitoring whether the study report and tests are meeting the SOP. SOPs can also provide employees with a reference to common business practices, activities, or tasks. New employees use an SOP to answer questions without having to interrupt supervisors to ask how an operation is performed.<sup>[2]</sup> The international quality standard **ISO 9001** essentially requires the determination of processes (documented as standard operating procedures) used in any manufacturing process that could affect the quality of the product.<sup>[3]</sup>

مطلوب الفرق بين  
quality control  
quality Assuring

- "detailed, written instructions to achieve uniformity of the performance of a specific function". SOPs get usually applied in pharmaceutical processing and for related clinical studies where the focus is always set on repeated application of unchanged processes and procedures and its documentation
- The Quality Assurance Unit are individuals who are responsible for monitoring whether the study report and tests are meeting the SOP
- SOP's can also provide employees with a reference to common business practices, activities, or tasks. New employees use an SOP to answer questions without having to interrupt supervisors to ask how an operation is performed

# Major areas within the chapter

## Verification

- Involves checking to ensure that all the process were appropriate and performed accurately



## Patient counseling

- Patients should be counseled about use, storage, and evidence of instability (visual changes, odor, etc.)



# Storage Temperature Definitions



• Freezer =

• Protect from Freezing =

• Cold =

• Refrigerator =



• Cool =

• Room Temperature =

• Controlled Room Temperature =



• Warm =



• Excessive Heat =

•  $-20^{\circ}\text{C}$  to  $-10^{\circ}\text{C}$

• Store above  $0^{\circ}\text{C}$

• Any temperature not exceeding  $8^{\circ}\text{C}$

• Between  $2^{\circ}\text{C}$  and  $8^{\circ}\text{C}$

• Between  $8^{\circ}\text{C}$  and  $15^{\circ}\text{C}$

• Temperature in the work area

• Thermostatically controlled at  $20^{\circ}\text{C}$  to  $25^{\circ}\text{C}$

• Between  $30^{\circ}\text{C}$  and  $40^{\circ}\text{C}$

• Any temperature above  $40^{\circ}\text{C}$

# Stability

## • Stability

الثبات

يحافظ على

- The extent to which a dosage form retains the same properties and characteristics that it possessed at the time of its manufacture.

## • Expiration date

- The date until which the manufacturer can guarantee of the safety and full potency of a drug- usually determined after extensive study of the product's stability.

## • Beyond-use dates

- Used for compounded preparations only and are generally in the order of "days" or "months."

## • Shelf life

- Length of time a packaged drug will last without deteriorating

# Assigning a Beyond-Use Date

يعني ليس أكثر من 25% من وقت الانتهاء الأصلي ، مثلا لو صلاحيته سنة ، بعد ما عمله شسمه بتصير صلاحيته ثلاث اشهر لانه السنة 12 شهر و شكرن جزيلن 😊

- **Nonaqueous liquids and solid formulations**

- If the source of the active drug is a manufactured drug product, the beyond-use date is not later than 25% of the time remaining until the drug product's expiration date, or 6 months, whichever is earlier.
- If the source of the active drug is a USP or NF substance, the beyond-use date is not later than 6 months.

- **Water containing formulations** *or water based*

- When prepared from ingredients in solid form, the beyond-use date should be not later than 14 days when stored at cold temperature.

- **For all other formulations**

- The beyond-use date is not later than the intended duration of therapy or 30 days, whichever is earlier.

# Major areas within the chapter

## The compounding process

Thirteen <sup>الخطوات</sup> steps needed to consider to minimize error:

1. Judge the suitability of the prescription to be compounded in terms of its safety and intended use. Determine what legal limitations are applicable?
2. Perform necessary calculations <sup>اجراء حسابات</sup> (see <1160> Pharmaceutical calculations in prescription compounding >)
3. Identify equipment needed <sup>المعدات</sup>
4. Wear the proper attire and wash hand
5. Clean the compounding area and needed equipment

# Major areas within the chapter

## The compounding process

6. Compound only one prescription at one time in a specified compounding area 
7. Assemble all necessary material to compound the prescription
8. Compound the preparation following the formulation record or prescription, according to the art and science of pharmacy
9. Assess weight variation, adequacy of mixing, clarity, odor, color, consistency, and pH as appropriate.
10. Annotate the compounding log and describe the appearance of the formulation

# Major areas within the chapter

## The compounding process

- ✓ 11. Label the prescription containers to include the following items:
  - ✓ - Name of the preparation
  - ✓ - Internal identification number
  - ✓ - Beyond used date
  - ✓ - Initials of the compounder who prepared the label
  - ✓ - Any storage requirements
  - ✓ - Any other statements required by law

# Major areas within the chapter

## The compounding process

12. Sign and date the prescription, affirming that all procedures were carried out to ensure uniformity, identity, strength, quantity and purity
13. Clean all equipment thoroughly and promptly, and store properly

# Types of Equipment

قياس

- **Measuring** ✓
  - Balance, weights, weighing containers, volumetric glassware (graduates, pipets, flasks, syringes).

خلط

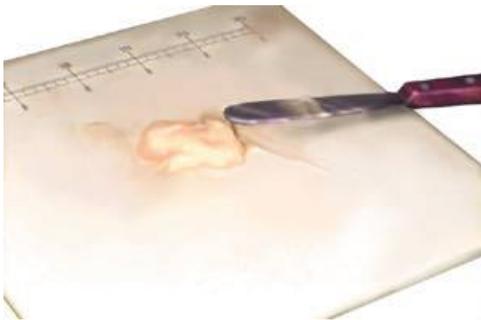
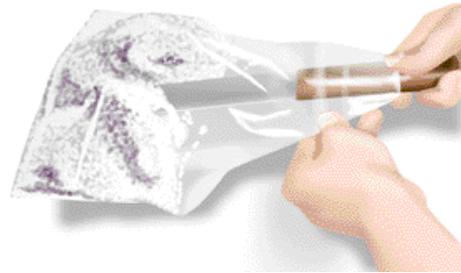
- **Mixing** ✓
  - Beakers, Erlenmeyer flasks, spatulas, funnels, sieves, mortar and pestle.

صب / قولبة (الفعل من قالب)

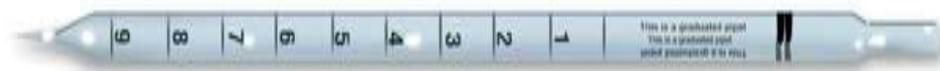
- **Molding** ✓
  - Hot plates, suppository molds, capsule shells, ointment slabs.

✓ تعبئة أو تغليف

- **Packaging** ✓
  - Prescription bottles, capsule vials, suppository boxes, ointment jars.



# *Small Volumetric Equipment*



**Calibrated pipette**



**Single volume pipettes**

**Syringe**



# ***Labeling, Record Keeping, and Cleanup***

- After compounding
  - The product **must be labeled** with a prescription label, and **a careful record** of the compounding operation should be kept.
- Once the compounding operation is finished
  - The **equipment and area should be cleaned.**
  - Everything should be returned to their proper places in storage.
- Compounding should never be rushed.

لازم يكون بهدوء و تروي

# Prescription vs. medication orders vs. medication administration records

**Prescriber information:** Name, title, office address, and telephone number

Jacquelyn Hyde, MD  
123 Upendown Rd.  
Nowhere, NC 27000

Phone: 555-1234      DEA# AH0079411

**Name and address of patient:** Other patient information such as age or weight is optional, but sometimes important, e.g., a child's weight.

NAME: Dan D. Lyon      DATE: 2/18/08

ADDRESS: 123 Jackla Lane      PHONE: 555-5678

**Drug Enforcement Agency (DEA) registration number of prescriber:** (required for all controlled substances)

**Date:** The date the prescription was written.

**Signature:** This comes from the latin word signa, meaning "to write." It is abbreviated to sig and indicates what directions for use should be printed on the label.

**Refill instructions**

**DAW:** Dispense As Written and/or Generic Substitution Allowed instructions (optional)

**INSCRIPTION:** Name (brand or generic), strength of medication.

**Note:** If a compound is prescribed, a list of ingredients and directions for mixing is included.

**Signature of prescriber:** (not required on a verbal prescription)

**PRODUCT SELECTION PERMITTED**      Jacquelyn Hyde  
DISPENSE AS WRITTEN

**SIG:** 1/2 tsp. q4-6h prn

**REFILLS:** 1

**R**

Acetaminophen 325 mg  
Alcohol USP 15 ml  
Cherry Syrup q.s. 90 ml

**Note:** Prescriptions are written in ink, never in pencil.

FIGURE 3.1: SAMPLE PRESCRIPTION

# Prescription Sample

TUFTS UNIVERSITY SCHOOL OF DENTAL MEDICINE  
One Kneeland Street  
Boston, MA 02111  
655-999-9999

Name: Jane Doe  
Age: 28  
Address: 10 Kneeland Street  
Boston, MA 02111  
Date: 12/03/06

**Drug: Amoxicillin 500 mg / capsule**  
**Directions: 500 mg qid x 5 days**  
**Quantity: 20**  
**Refills: 0 (zero)**

**DEA #: XX55372**

**Signature: .....**  
**Print Name: .....**

INTERCHANGE is mandated unless the practitioner  
Writes the words "NO SUBSTITUTION" in this space



# Prescription vs. medication orders vs. medication administration records

👍 الاثنین مهمات 👍

- Both convey necessary information to the pharmacists but are used in different patient care settings
- Prescriptions are used for outpatient care
- Medication orders:
  1. are used to order medications in hospitals
  2. Contain orders for procedures, laboratory tests, nursing instructions, and discharge instructions
- Medication Administration Record (MAR): it documents when and what medications were administered to a patient

يستخدموا بشكل مختلف

تعليمات الخروج (من المستشفى)

20/7/2025

# Review and interpretation

- Once the pharmacist has received an order he must:
  1. Review and interpret (ترجمة) the prescription
  2. Accurately weigh and measure all components
  3. Use appropriate (ملائم) compounding techniques to convert individual components into a finished formulation
  4. Properly package and label the formulation
  5. Deliver the formulation to the correct patient with adequate instructions for administration and storage

# Review and interpretation

- Reviewing, interpreting, and labeling the prescription involves a “language” that must be learned and utilized
- Abbreviations: الاختصارات
  - Latin abbreviations
  - Drug name abbreviations
  - Medical abbreviations

Please refer to tables 3.1-3.2 and 3.3 for examples

# Common misinterpreted abbreviations

- Care must be taken<sup>√3</sup> when interpreting any abbreviation
- Some abbreviations are prone to mis-interpretation<sup>×</sup> so their use is not encouraged

يا ميلان تعاقدوا معي و خالصوني من  
بلوة الصيفي مشان الله 😞



زوروا موقعنا للتعرف على  
الممارسات الطبية الآمنة 

- The institute of Safe Medication Practices ([www.ismp.org](http://www.ismp.org)) maintains an online resource that provide lists and tools to help prevent medication errors



# Institute for Safe Medication Practices

A Nonprofit Organization Educating the Healthcare Community and Consumers About Safe Medication Practices

[Home](#) [Support ISMP](#) [Newsletters](#) [Webinars](#) [Report Errors](#) [Educational](#) [Store](#) [Consulting](#) [FAQ](#) [Tools](#) [About Us](#) [Contact](#)



Google™ Custom Search

Search

This website is for use by healthcare professionals. Consumers can access our consumer website [here](#).

Comment on Draft Best Practices for IV Push Medications

[Click here to learn more](#)

Learn More and Apply for **ISMP Fellowships**

[LEARN MORE & APPLY](#) [Deadline 3/31/2015](#)

## ISMP ANNUAL FUND

Looking forward to next 20 years of advancing medication safety

[FIND OUT MORE](#)

2015  
**Medication Safety Intensive**

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## Medication Safety Tools & Resources

### Featured Tools

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- [The Root Cause Analysis Workbook for Community/ Ambulatory Pharmacy](#)
- [Special Error Alerts](#)
- [2014-15 Targeted Medication Safety Best Practices for Hospitals](#)
- [ISMP Guidelines](#)
- [High-Alert Medications](#)

2014-15

**Targeted Medication Safety Best Practices for Hospitals**

[REVIEW DOCUMENTS](#)

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**QuarterWatch**

Monitoring FDA MedWatch Reports



**Join our mailing list** to get news, announcements, and event notifications

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**MEDICATION SAFETY JOBS**

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# Labeling

Compounding



- **Extemporaneous preparations:** preparations done by the pharmacist in his own small lab.
- Pharmaceutical formulations must be suitably contained, protected and labeled.
- There are two types of labels: Main and Auxiliary
- Label on the dispensed medicine has two main functions:
  - to uniquely identify the contents of the container.
  - to ensure that patients have clear and concise information which enable them to take or to use their medication in the most effective and appropriate way.

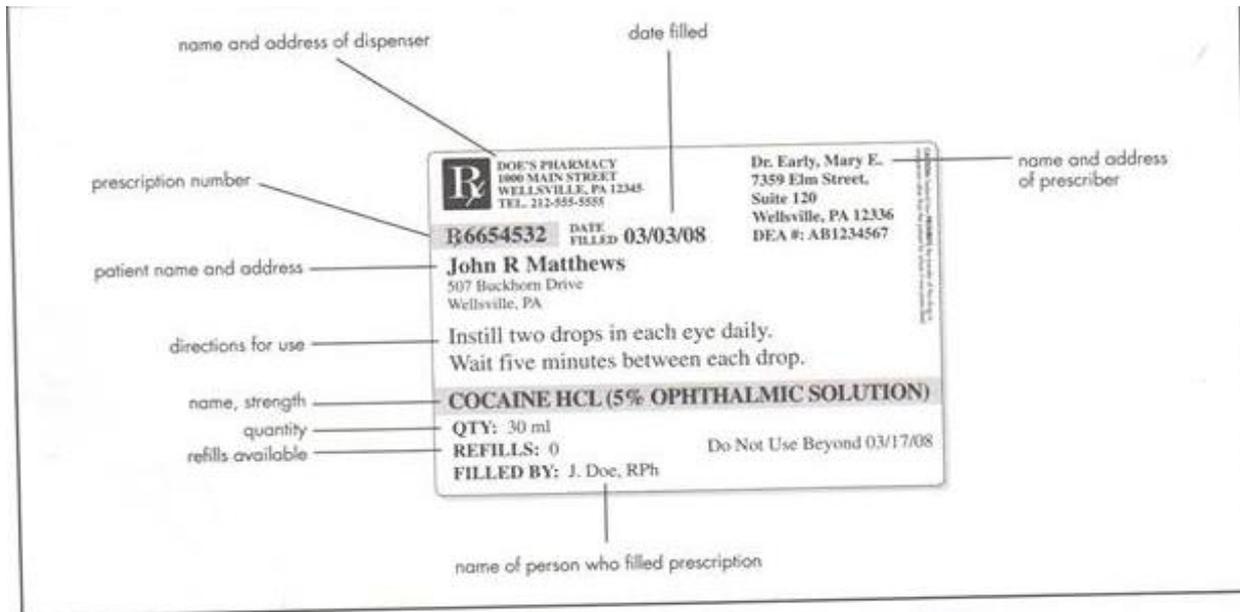
①

# Main Label

المعدة الصيدلانية

- Name and address of the pharmacy
- The patient name
- The prescription reference number: number written on the prescription and on the container, this allows the record to be traced easily if the patient brings the container and not the prescription when a further supply is needed.
- The date of issue: the date of preparation written as day/ month/ year
- The name of preparation: written as quantity of preparation (50 ml, 40 tablet, 30 gm) the name of preparation, the name of dosage form, the strength number written as whole numbers where decimal should be avoided but if the decimals are un-avoided write (zero decimal then the number, (0.5), then the unit of concentration and the source of the formula if it's an official one .e.g 50 ml of sodium salicylate mixture 10 % W/V B.P.C, Like USP Orally, tropical
- Instructions: give the patient clear and complete instructions on how to take the drug, quantity to be taken, frequency, route of administration and the method of use: Take 5ml three times daily orally after food.
- Storage conditions: "Store in cool place", "store in dry place", " store in dark place"
- BUD: this time is for extemporaneous prepared formula is arbitrary which according to references, this time is different from expiry date which is long compared with short shelf life, written as day/month/year.

Beyond Use Date



**FIGURE 3.5: EXAMPLE OF A PRESCRIPTION LABEL**

# Some guidelines about wording patient instructions:

- Indicate the dosage form to be administered:

“Take one capsule every day” instead of “Take one every day”.

- Use words instead of numbers:

“Take <sup>✓</sup>one capsule every day” instead of “Take <sup>x</sup>1 capsule every day”

- Specify the route of administration if the medication is not intended for oral use:

“Insert one suppository vaginally every night at bed time”

- Specify which side is to receive the medication if more than one organ is present:

“Instill two drops in left eye daily” instead of “instill two drops daily”

- Do not use abbreviations:

“Take two capsules twice a day” and not “Take two caps twice a day”

# Some guidelines about wording patient instructions:

- In general, specify the amount of active ingredient per dosage unit:

Amoxicillin 250mg/5ml

Phenergan 25mg/ suppository

- When dispensing medications in bulk, such as solutions, suspensions, emulsions, ointments<sup>مرهم</sup>, or creams, express the amount of active ingredients as a percentage strength:

Hydrocortisone cream 1%

Betadine solution 2%

# Rule When Writing Directions For Use

- **START WITH A VERB**

- Take, instill, inhale, insert, or apply

- Indicate **ROUTE of ADMINISTRATION**

- Apply to *affected area*.

- Take one tablet *by mouth*.

- Insert عن طريق فتحة المستقيم التسمية *rectally*.

- Place one tablet *under the tongue*.

- **NO ABBREVIATIONS**

- Use familiar words

- ~~10 tablets~~ or 10 ml

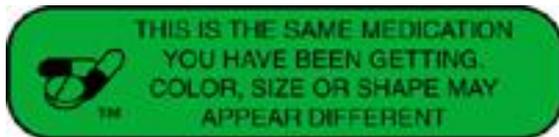
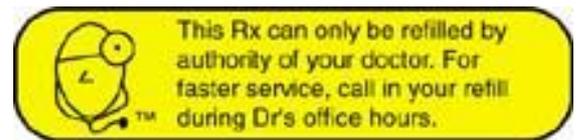
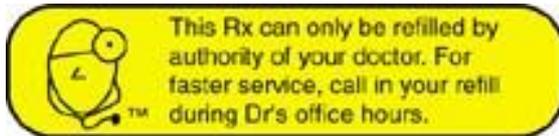
2

## Auxiliary Labels

- The auxiliary labels: arranged on the other side of the container, these labels are cautionary or advisory depending on the type of dosage form.
- Needed to provide supplementary information regarding proper and safe administration, use, or storage of the formulation
- *'keep out of reach of children'* *'for oral use'* *'for external use'* *'not to be taken orally'* *'flammable'* *'not to be swallowed'* *'shake the bottle before use'*
- Refer to examples in pg 25

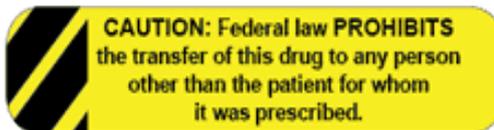
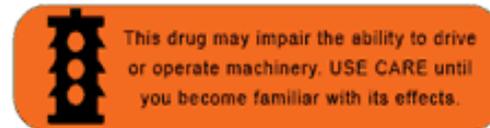
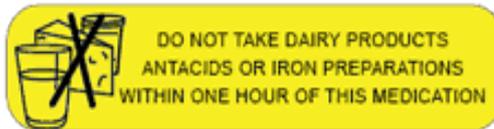
# Auxiliary Labels

Provide additional information to the patient and applied to the prescription container



<i>Type of preparation</i>	<i>Color of print</i>	<i>container</i>	<i>Auxiliary labels</i>
<i>Oral solutions(ORS,Elixir,syrups)</i>	<i>Black</i>	<i>Plain bottle(glass, plastic)</i>	<i>For oral use</i>
<i>Ear drops</i>	<i>Red</i>	<i>Fluted hexagonal glass dropper bottle or plastic squeeze bottle</i>	<i>Not to be taken orally, for ear use only</i>
<i>Eye drops</i>	<i>black</i>	<i>Fluted hexagonal glass dropper bottle or plastic squeeze bottle</i>	<i>Not to be taken orally, for eye use only, sterile till open</i>
<i>Nasal drops</i>	<i>black</i>	<i>Fluted hexagonal glass dropper bottle or plastic squeeze bottle</i>	<i>Not to be taken orally, for nasal use only</i>
<i>External solutions(antiseptic, lotions)</i>	<i>red</i>	<i>Fluted bottle (glass, plastic)</i>	<i>For external use only</i>

# Some Auxiliary Labels



## Red label

- Controlled substances from schedules II, III, and IV must carry an auxiliary label stating “Caution: Federal Law prohibits the transfer of this drug to any person other than the patient for whom it was prescribed”



هذا النوع من الأدوية قد يتم اساءة استخدامه ف يعتبر اي نقص في كميته في الصيدلية قضية يحاسب عليها محكمة أمن الدولة (راح تلاقي لانسر سكنية مظلة ع باب الصيدلية )

---

# *Prescriptions*

Prescriptions are a written order from a practitioner for the preparation and administration of a medicine or a device.

- **Community Pharmacists**
  - Dispense directly to the patient.
  - The patient is expected to administer the medication according to the pharmacist direction.
- **Institutional Pharmacy**
  - Nursing staff generally get the medications mostly from the pharmacists and administers to patients.

# The Prescription Process

The pharmacy technician prepares the filled prescription for the pharmacist to check.

- THE PHARMACIST CHECKS the prescription(s) and may initial it.

في الاردن يقوم الصيدلاني/ة بالتجهيز و التأكد من الوصفة في  
نفس الوقت 

Pharmacists provide counseling.



# ***Pharmacy Abbreviations***

---

Most common abbreviations:

- Route
- Form
- Time
- Measurement

# Route of Administration Abbreviations

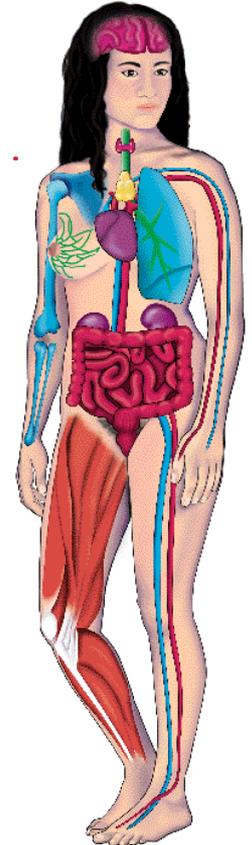
ad = right ear  
as., al – left ear  
au = each ear

IM - intramuscular  
IV = intravenous  
od = right eye  
os = left eye

ou = each eye  
po = by mouth  
sl = sublingually  
تحت اللسان

متوقع لجيل  
2006

a = اذن  
o = عين  
u = each  
d = يمين  
s = يسار



# Time of Administration Abbreviations

ac = before meals  
milan

pc = after meals

hs = at bedtime

qd = every day

prn = as needed → عند الحاجة كالمسكنات

qid = four times a day

tid = three times a day

bid = two times a day



# *Dosage Form Abbreviations*

---

elix = elixir

supp = suppository <sup>تحاميل</sup>

ung = ointment

tab = tablet

cap = capsule

SR, XR, XL = slow/extended release

sol = solution

susp = suspension

# Measurement Abbreviations

---

i, ii	=	one, two
gtt	=	drop
gm	=	gram
gr	=	grain
l	=	liter
mcg	=	microgram
mg	=	milligram
meq	=	milliequivalent
ml	=	milliliter
qs	=	a sufficient quantity
disp	=	dispense



# ***Others Abbreviations***

---

**Stat = now**

**NR = no refill**

**UD = as directed**

# Examples

Drug	Rx	Label Directions
Diovan® 80 mg tablet	i po qd	Take one tablet by mouth once daily
Cephalexin 250 mg capsules	ii stat, i po QID x 10 d	Take two capsules by mouth now, then take one capsule four times daily for ten days
Alphagan-P® 0.1% eye drops	i q 8h ou	Instill one drop into each eye every 8 hours
Strettera® 25 mg capsules	i q a.m	Take one capsule by mouth every morning
Enbrel® 50 mg SC injection	i q week	Inject the contents of one syringe, subcutaneously, once weekly

**Rasul Pintar, M.D.**

123 Main Street

Wellsville, PA 00000

Telephone: 888-555-1234

DEA Number: AB1234563

NPI: 1234567893

Date 10/24/09

NAME Tom Jones

ADDRESS 149 Ivy Street, Wellsville, PA

**Rx**

Actos 30mg  
Sig: T po q d  
#30

REFILL 11

DISPENSE AS WRITTEN

R. Pintar  
PRESCRIBER'S SIGNATURE

Use separate form for each controlled substance prescription.  
THEFT, UNAUTHORIZED POSSESSION AND/OR USE OF THIS FORM INCLUDING ALTERING OR FORGERY, ARE CRIMES PUNISHABLE BY LAW.

# *Elements Of The Prescription Information*

---

- **Prescriber information** - Name, title, office address, and telephone number.
- **Date:** The date the prescription is written.
- **Inscription:** Name (brand or generic), strength of medication and quantity.
- **Name and address of patient**
- **Signa:** Sig or S and indicate the directions for use and the administration route (e.g., p.o., p.r., sc).
- **Refill instructions**

# Elements Of The Prescription Information

- ✓ • **DAW/PSC**: Dispense As Written/Product Select Code—generic substitution instructions (optional).
- **Signature of prescriber**: Required on written prescriptions.
- **National Provider Identifier (NPI)**: Prescriber's unique national identification number.
- **Drug Enforcement Agency (DEA) registration number of prescriber**: Required for all controlled substances).

For control  
substance

# Caution!

---

- Are the fill instructions clear and reasonable?

- Is it q.i.d. or q.d; 4 ml or .4 ml.

واضح

- Are the administration directions clear?

- Are these the same? “Take two tablets daily” vs. “Take one tablet twice daily” vs. “Take two tablets once daily.”

- Are there look-alike names?

دير بالك من التشابه في الاسماء

- Is it Metadate® 10 mg or Methadone 10 mg; Lamictal® or Lamisil®?

انا و الرجالة



و احنا جايين نوطي الافريج

## Caution!

---

- **Don't add information!** يعني بالعقل لا تهبد من عندك
  - Never add information based on what you assume the prescriber meant. The prescriber has knowledge of the patient's condition that you don't.
- **Check against the original!** اتأكد من الوصفة الأصلية
  - During the fill process, always refer to the original prescription first and then refer to the label.

# Labels



PHARMACY #00000  
1000 MAIN STREET  
WELLSVILLE, PA 00000

212/555-5555

DEL

6654532

DATE FILLED 10/23/09

THOMAS JONES

TAKE 1 TABLET BY MOUTH  
ONCE DAILY

ACTOS 30MG TAB TAKEDA

DISCARD AFTER: 03/31/2012

DR. R. PINTAR

MAY REFILL 11 TIMES BEFORE 10/21/10

CAUTION: Federal law prohibits the transfer of this drug to any person other than the patient for whom it was prescribed.

# Prescription Label Examples

**Alice Chan, M.D.**  
123 Main Street  
Wellsville, PA 00000  
Telephone: 800/555-1234  
DEA number AB1234563  
NPI 1234567893

Date June 17, 2010

NAME Jane Smith

ADDRESS 109 Ivy Street, Wellsville, Pa

**Rx**      *Keflex 500 mg*

*Sig: † cap po QID x 10d*

*#40*

REFILL 0

DISPENSE AS WRITTEN  Alice Chan  
PRESCRIBER'S SIGNATURE

This separate form for each controlled substance prescription.  
NABP, 2007/2008/2009 PRESCRIPTION LABEL FOR USE OF THIS FORM WILL BE IN A TECHNICAL CHANGES AND CORRECTIONS PUBLISHED BY LAW.

**R** PHARMACY # 00000  
1000 MAIN STREET  
WELLSVILLE, PA 00000

212 555-5555

DEL.

6654532      DATE FILLED **06/17/10**

SMITH, JANE

**TAKE 1 CAPSULE BY MOUTH  
FOUR TIMES DAILY FOR 10 DAYS**

**40 CEPHALEXIN 500MG CAPSULES**

MFG: RANBAXY  
DISCARD AFTER: 10/31/2011  
DR. ALICE CHAN

REFILL 0

CAUTION: Contains one (1) NDC. The number of this drug as shown on the label may be subject to change without notice.

# Prescription Label Examples

**Alice Chan, M.D.**  
123 Main Street  
Wellsville, PA 00000  
Telephone: 800/555-1234  
DEA number AB1234563  
NPI: 1234567893

Date May 28, 2010

NAME Donna H. Doe

ADDRESS 305 Maple Street, Wellsville, PA

**Rx**      *Neurontin 300mg*  
*Sig: † cap po TID*  
*#90*

REFILL x2

DISPENSE AS WRITTEN  Alice Chan  
PRESCRIBER'S SIGNATURE

This space is for each individual patient's prescription.  
NOFT, UNAUTHORIZED REPRODUCTION AND/OR USE OF THIS FORM WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.

**R<sub>x</sub>** PHARMACY # 00000      212 555-5555  
1000 MAIN STREET      DEL.  
WELLSVILLE, PA 00000

6654532      DATE FILLED: **05/28/10**

**DONNA H. DOE**

**TAKE 1 CAPSULE BY MOUTH  
THREE TIMES DAILY**

**90 NEURONTIN 300MG CAPSULES**

MFG: PARKE-DAVIS  
DISCARD AFTER: 12/31/2011  
DR. ALICE CHAN

**MAY REFILL 2 TIMES BEFORE 05/28/2011**

PHARMACY # 00000  
1000 MAIN STREET  
WELLSVILLE, PA 00000  
212 555-5555  
DEL.  
DATE FILLED: 05/28/10  
6654532  
DONNA H. DOE  
TAKE 1 CAPSULE BY MOUTH  
THREE TIMES DAILY  
90 NEURONTIN 300MG CAPSULES  
MFG: PARKE-DAVIS  
DISCARD AFTER: 12/31/2011  
DR. ALICE CHAN  
MAY REFILL 2 TIMES BEFORE 05/28/2011

**UNC School of Pharmacy  
Chapel Hill, NC 27511  
962-0057**

---

Rx #123456

Dr.Upendown

Luce Morals

9/1/00

Take one teaspoonful every eight  
hours.

Amoxicillin suspension 250 mg/5ml  
(150 ml)

No refill; expires 9/15/00

Dispensed by Y. Ourname, R.Ph.

Amoxicillin is an antibiotic and thus requires that the patient be instructed to complete the full course of therapy. It is also a suspension, and thus should be well shaken before administration. Finally, since it has poor chemical stability and a limited shelf-life, it should be kept refrigerated and any unused portion discarded after 14 days.

(Attach Finish All...)

**UNC School of Pharmacy  
Chapel Hill, NC 27511  
962-0057**

---

Rx #123456  
Dr.Upendown  
Mel Batost  
9/1/00  
Insert one suppository rectally every  
six hours  
for nausea and vomiting.  
Phenergan 25 mg/supp. (#10)  
No refill; expires 9/31/00  
Dispensed by Y. Ourname, R.Ph.

Auxiliary labels are used here to  
instruct the patient on proper  
medication storage and route of  
administration. Additionally, the  
patient should be verbally instructed  
to warm the suppository in his hand  
and remove the foil from the  
suppository prior to insertion.  
(Attach Rectal..., Drowsiness, Do Not  
Freeze)

الحمد لله تم إنهاء اول  
شابتري ، اسأل الله التوفيق  
لنا ولكم

سبحانك اللهم وبحمدك  
أشهد أن لا إله إلا أنت  
أستغفرك و أتوب إليك