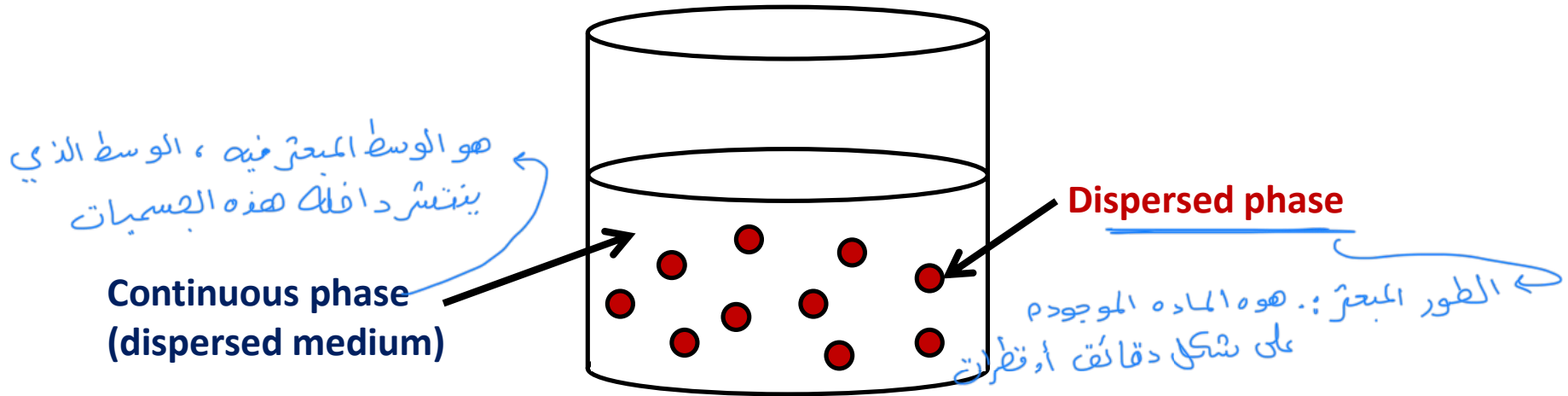


Dispersed systems



What is a dispersed system



- A system in which one component is dispersed as particles (un-dissolved) or droplets (immiscible) throughout another component.

dispersed medium ← ينتشر أو يتبعثر داخل dispersed Phase *

- ❑ A dispersed system could be a colloid, gel, suspension, emulsion, lotion, cream, ointment, suppository, troche, or medication stick.
- ❑ Size of the dispersed particles is the important factors that determine the type of dispersion. e.g. colloids and gels have the smallest size particles.

* الاختلاف الأساسي بين هذه الأنواع يعتمد على :-

← Particle size هو العامل الرئيسي -

Type of dispersed -

Type of dispersed medium -

The final texture of the preparation (القوام النهائي للمستحضر) -

Colloidal dispersions

الجسيمات فيه صغيرة جداً. ←

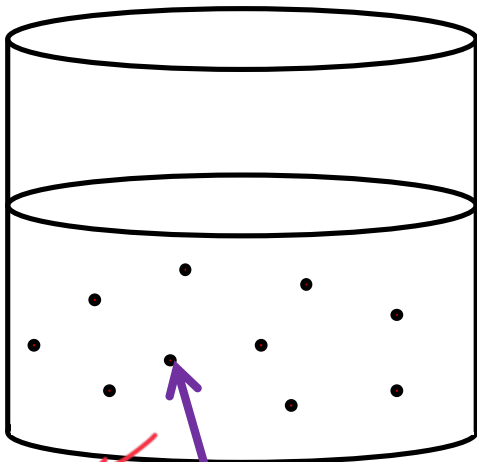
- **Colloidal dispersions** are defined as:

dispersions in which the size of the dispersed particles in the continuous phase is in the range of $10^{-9} - 10^{-6}$ m

(1 nm - 1 μ m)

- So:

✗

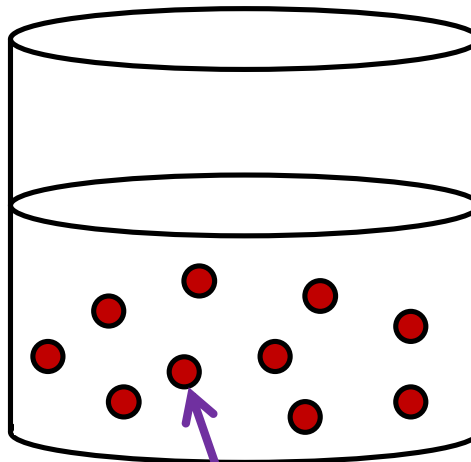


True solution:-

1 Å

محلول فيه الجزيئات صغيرة جداً
دعنا مستوى جزيئي (لا يعتبر colloidal)

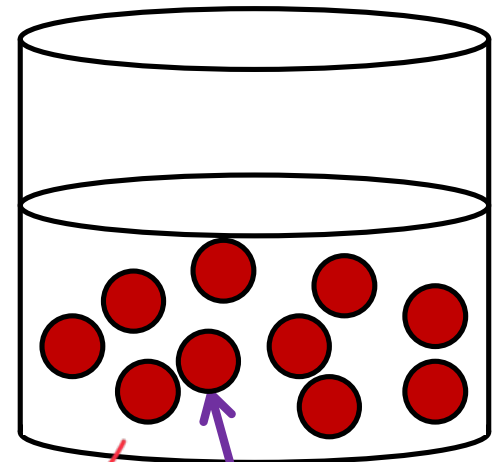
✓



colloidal
dispersions

100 nm
 1×10^{-7}

✗



suspension:- 15 μ m

الجسيمات فيه كبيرة

Classification of disperse systems

Dispersed phase	Continuous phase	Name	Example
Liquid	Gas	Liquid aerosol	Cloud قطران سائله منتشرة في الهواء
Solid	Gas	Solid aerosol	Smoke جسيمات صلبة منتشرة في الهواء
Gas	Liquid	Foam	Bath foam فقاعات غازية داخل سائل
Liquid	Liquid	Emulsion	Milk سائل داخل سائل آخر غير متجانس
Solid	Liquid	Suspension	Calamine lotion صلبة داخل سائل
Liquid	Solid	Solid emulsion	Ice cream سائل موزع داخل بنية شبه صلبة

Suspension

* إذا كانت المادة الصلبة غير ذائبة وموزعة في ماء ←

Emulsion

* إذا كان سائل موزع داخل سائل آخر غير متجانس ←

I. Suspension

↳ غالباً في المضادات الحيوية



Objectives

- By the end of these lectures, you should be able to:
 - Explain why suspensions are useful dosage form.
 - Describe the properties of a good suspension.
 - Explain with the role of viscosity enhancing, wetting and flocculating agents to stabilise suspensions.
 - Know how to inhibit the problem of caking.

Part 1: Introduction and advantages

Definition

- A **suspension** consists of a dispersion of insoluble **solid particles** in a **liquid**.

* الجسيمات لا تكون حذابه ، تبقى منفصلة ومرئية بجهرًا

- In a suspension, the particle size is generally $> 1\mu\text{m}$.
- Different to a colloidal system, where particle size is $< 1\mu\text{m}$.

Solid in liquid colloids vs. solutions

- Suppose we add a powder of drug to water. How do I know if I have a colloid or a solution?
- In a true solution, the drug molecules are dispersed on the molecular scale in the solution – each molecule is isolated from all other drug molecules;
- In a colloid, we have particles of drug – aggregates consisting of many drug molecules.

True solution ← ذوبان كامل على المستوى الجزيئي (كل جزيء منفصل بذاته) *

colloid ← تجمعات صغيرة جداً، لاكن ليست ذوباناً حقيقياً كاملاً (جزيئات كثيرة متجمعة) *

Why use suspensions?

1. To formulate Poorly soluble drugs into a liquid form if they cannot be made into solutions.

* اذا كان الدواء لا يذوب في الماء ، لا يمكن المريض يتناجه كسائل ، نلجا لـ suspensions

2. For taste masking – unpleasant tastes may be less noticeable in suspension than in solution (Ex. paracetamol). (Why?)

لأن الدواء في المعلق لا يكون فذاً بالمثل ، فيكون طلا مسته المباشرة لمستقبلات التذوق اقل من المعلوم

3. The drug may be more stable if formulated as a suspension instead of a solution. (Why?)

NOTE: some drug may be more stable as a solid, so we make a suspension just before dispensing.

* بعض الادوية تكون اكثر ثباتاً في الحالة الصلبة مقارنة بكونها فذاً

4. Easier to swallow than solid dosage forms. ⇒ * مناسب للأطفال وجبار السن

5. Some materials are required to be present in the GIT in a finely divided forms (ex. Kaolin and $MgCO_3$ are used for the adsorption of toxins).

* نحتاج المادة على شكل دقائق داخل GIT ، لا متصان السوم

* بشكل عام suspensions ليس فقط بدلا للمحلول ، بل قد يكون أفضل منه علاجياً وثنائياً

Usage of suspensions:

1. Oral administration (sweetened, flavored).
2. Topical application.
3. Parenteral routes (non-sweetened, non-flavored):
intramuscular, intradermal, SC).
4. Intra-ocular and intranasal suspensions (non-sweetened, non-flavored).

Disadvantages of suspensions:

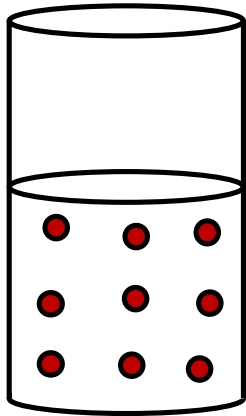
1. **Physical instability** → settle over time → lack of uniformity of dose → shake before administering each dose. → عدم ثبات تترسب الجسيمات عدم تجانس يجب ان تدها قبل الاستخدام
2. **Texture may be unpleasant to patients.**
3. **Suspension formulations may be bulky and therefore difficult for a patient to carry.**

Properties of a good suspension

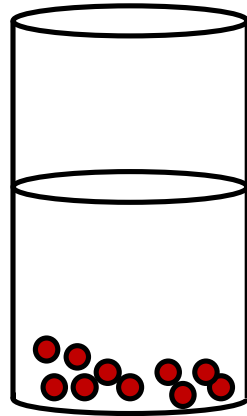
- The suspension must **be easy to disperse after shaking:**

This is called **redispersibility**

هذه الخصائص هي صفات المعلق الناجح.

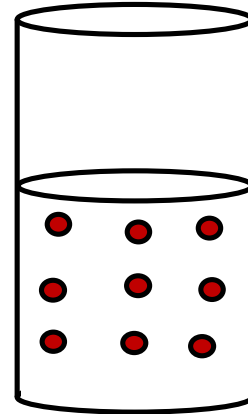


Stand →



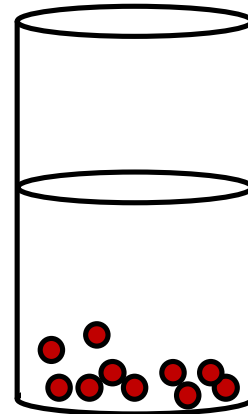
Shake

و إذا عملنا
ج 1



A good suspension

* في المعلق الجيد تعود الجسيمات للذات انتشار بسهولة



A bad suspension

* في المعلق السيئ تبقى فتكته في القاع

“Freshly prepared”
suspension

* عند تحضير المعلق اول مرة تكون
الجسيمات موزعة جيداً

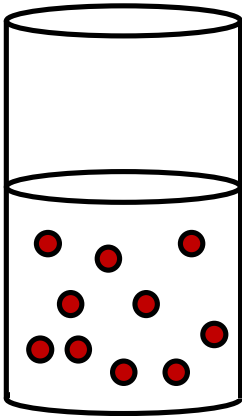
Over time, the
particles will sink to
the bottom of the
container

* مع الوقت تبدأ الجسيمات بالنزول
الى الاسفل بسبب الجاذبية

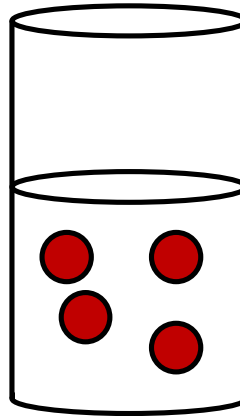
Properties of a good suspension

- The suspension should contain particles which are **small** and of the **same size**. This is to ensure patients do not find the suspension to be **gritty**.

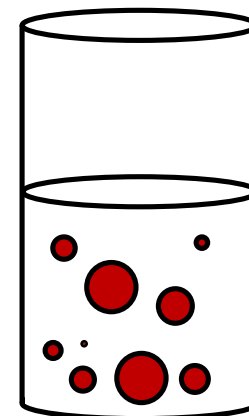
* ليس يتكون مهيناً و نفس الحجم ؟ متى المريض ما يشعر بالفشونه والرمليه
grittiness



A **good** suspension



A **bad** suspension:
particles too big

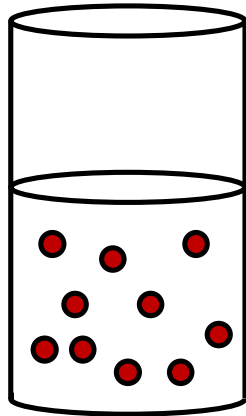


A **bad** suspension:
particles are different
sizes

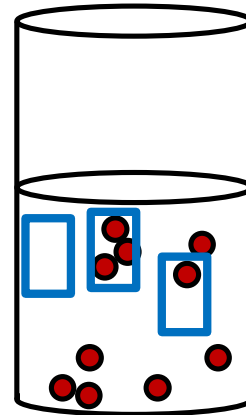
Properties of a good suspension

- The suspension must be **homogeneous**. For the period after shaking and removing the dose, the particles need to be **evenly distributed** throughout the liquid to ensure the **same dose** is given each time.

* لازم كما نرج الجوده رشعب
جرعه ، تكون الجسيمات فوزعه بالسواوي
في كل السائل ، حتى تكون على جرعه
مساويه للجرعه الي قبلها



A good suspension

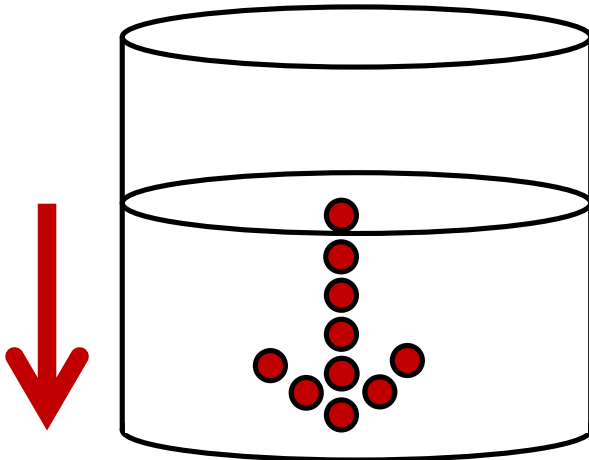


A bad suspension

The three doses (boxes) contain very different amounts of the drug here.

Sedimentation and suspension

Sedimentation



$$v = \frac{2a^2g(\sigma - \rho)}{9\eta}$$

- The velocity of sedimentation ^{سرعة الترسب} is given by Stokes' Law:

- * الجسيمات تترسب اسرع عندما :-
 - يكون العجج الجبر
 - يكون فرق الكثافة بين الجسيمات وبين السائل الجبر
 - تكون لزوجة الوسط اقل

- a = the radius of the solid particles; ^{نصف قطر الجسيم}
- σ = the density of the solid; ^{كثافة الجسيم الصلب}
- ρ = the density of the liquid; ^{كثافة السائل}
- η = the viscosity of the liquid; ^{لزوجة السائل}
- g = the acceleration due to gravity. ^{الغاذبيه}

Stokes' law

Given that:

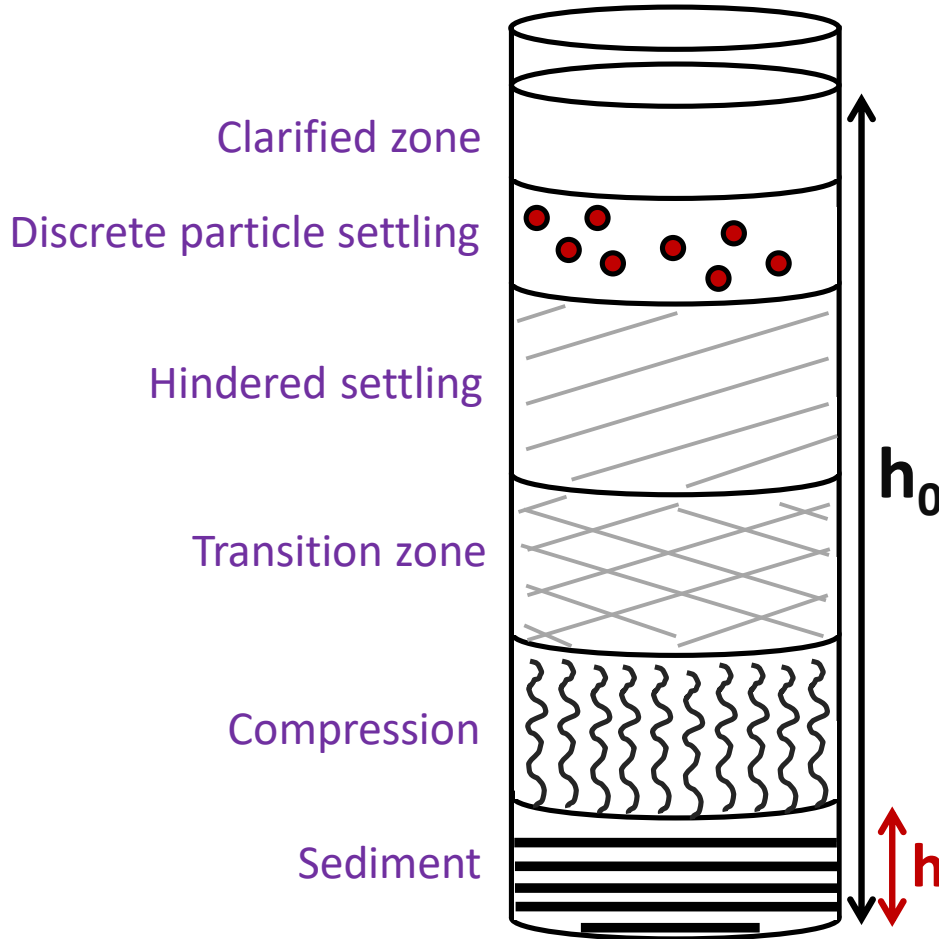
$$v = \frac{2a^2 g(\sigma - \rho)}{9\eta}$$

Will the sedimentation velocity go up or down if we:

- Increase the radii of the particles? تزيد سرعة الترسب
- Increase the density of the solid? تزيد سرعة الترسب
- Increase the density of the liquid? تقلل سرعة الترسب، تقلل الكثافة، تقلل السرعة
- Decrease the density of the liquid? يزيد الفرق، تزيد السرعة
- Increase the viscosity of the liquid? تقلل السرعة
- Decrease the viscosity of the liquid? تزيد السرعة

* الترسب يزداد مع :- جسيمات البحر في فرق كثافة البحر في لزوجته اقل

The sediment ratio



نسبة الترسب

Sediment ratio, R:

حجم المترسب

$$R = \frac{\text{Volume of sedimented layer (V}_s\text{)}}{\text{Total suspension volume (V}_t\text{)}}$$

حجم الكلي

Or,

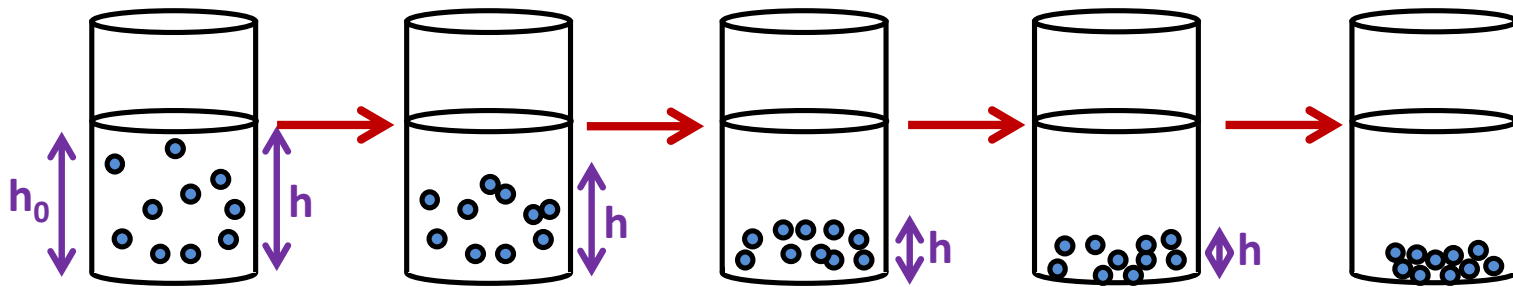
ارتفاع طبقة المترسب

$$R = \frac{\text{Height of sedimented layer (h)}}{\text{Initial height of suspension (h}_0\text{)}}$$

الارتفاع الابتدائي للمعلق

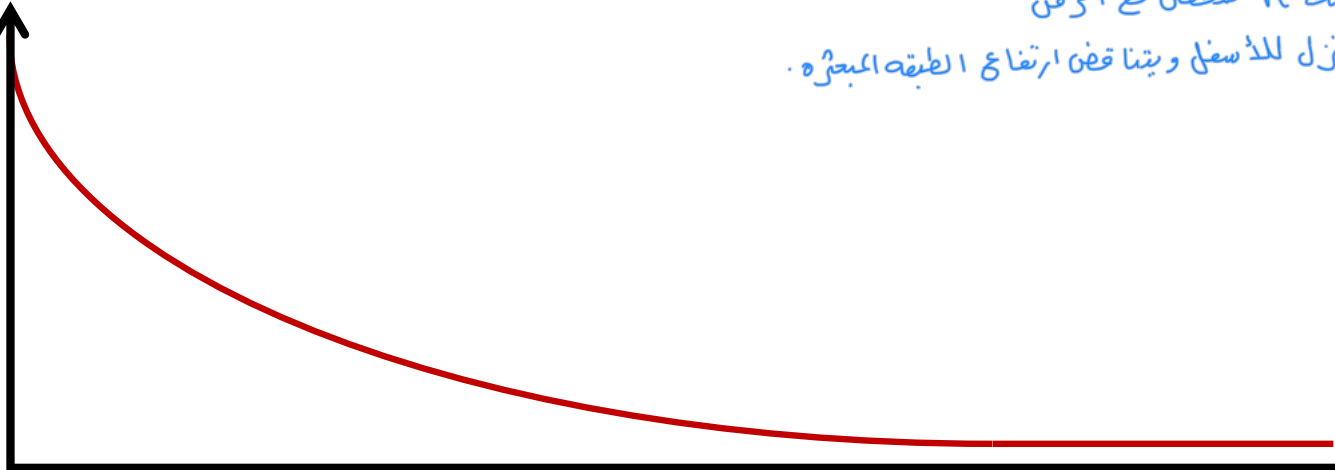
The sediment ratio

$$R = \frac{\text{Height of sedimented layer (h)}}{\text{Initial height of suspension (h}_0\text{)}}$$



Sediment ratio

1



* تظهر ان نسبة R تنخفض مع الزمن
لان الجسيمات تنزل للأسفل ويتناقص ارتفاع الطبقة المبعثرة.

Time

Part 2: How to make a suspension

How to make a suspension?

- First, we need the **drug**! It must have small particles of uniform size.
- If the drug is water-insoluble, we may add a **wetting agent**. This breaks the interfacial tension, ensuring the solid particles disperse easily throughout the liquid.
- Interfacial tension is an energy barrier which prevents the liquid spreading around the solid.

المشكلة ان بعض الاجسام الصلبه ، خاصه الكارهه للماء لا تَبَلُّ بسهولة ← فتتكسر أو تطفو بدل ان تتوزع داخل الوسط

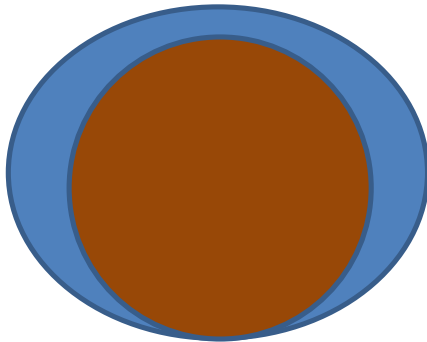
← يساعد في انه الجسيمات تتوزع داخل الوسط .
أو
تنتشر

wetting agent *

Interfacial tension

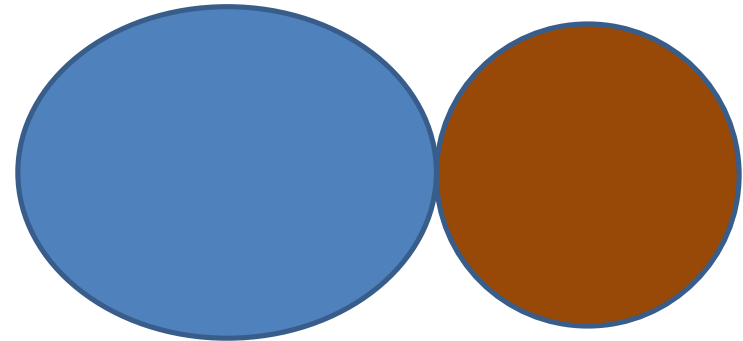
* هي مقاومه تمنع السائل
من تغليف سطح الجسيم
لذلك تقللها خطوط اساسيه
في تعليق suspension

- Considering a single solid particle:



Low interfacial tension: the liquid spreads around the particle

This should give us a good suspension.



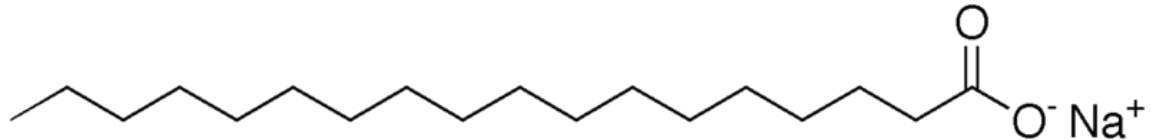
High interfacial tension: the liquid does not spread around the particle

This will give us a bad suspension.

Wetting agents

Several types of wetting agents:

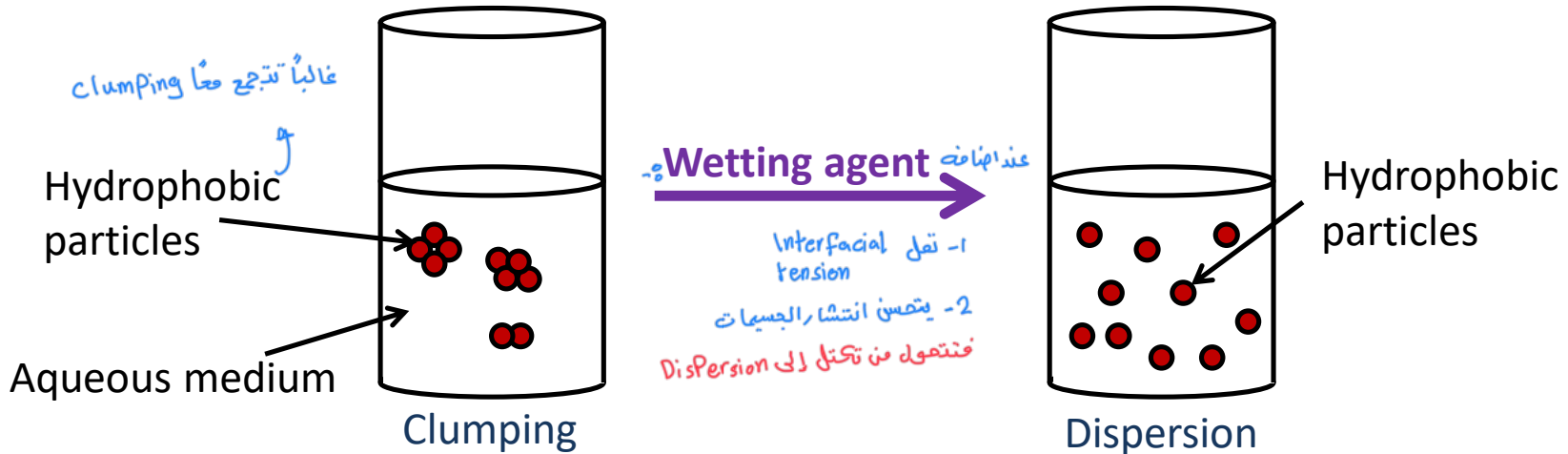
- Surfactants – *e.g.*



- Hydrophilic colloids

- Simple solvents – *e.g.* alcohols, glycerol

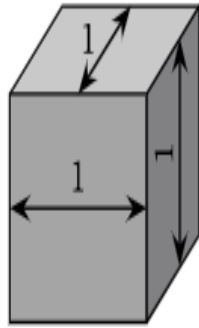
Wetting agents



- Increased wetting of hydrophobic drug particles leads to a decrease in surface tension.

* الفكرة :-

كلما صغر حجم الجسم ← زادت المساحة السطحية بالنسبة
للحجم ← تزداد تلافسه مع الوسط ← يتعسر التبخر والبال



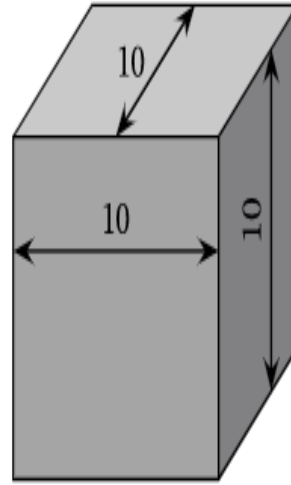
$$\text{Surface area} = 6 \text{ cm}^2$$

$$\text{Volume} = 1 \text{ cm}^3$$

Surface area : volume

$$6 \text{ cm}^2 : 1 \text{ cm}^3$$

$$= 6/\text{cm}$$



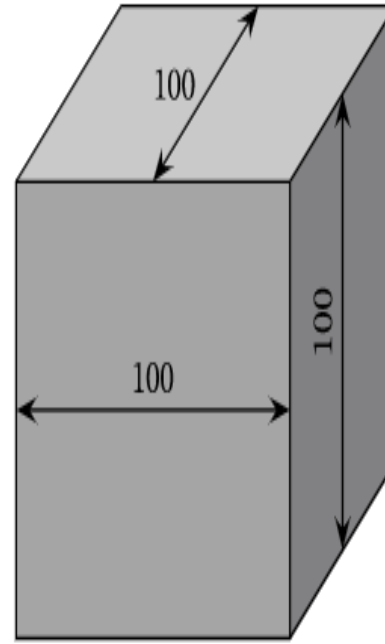
$$\text{Surface area} = 600 \text{ cm}^2$$

$$\text{Volume} = 1000 \text{ cm}^3$$

Surface area : volume

$$600 \text{ cm}^2 : 1000 \text{ cm}^3$$

$$= 0.6/\text{cm}$$



$$\text{Surface area} = 60000 \text{ cm}^2$$

$$\text{Volume} = 1000000 \text{ cm}^3$$

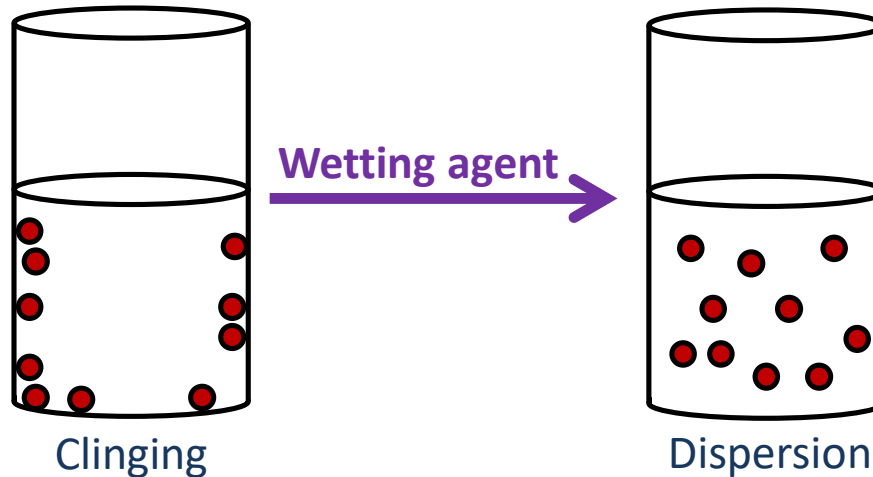
Surface area : volume

$$60000 \text{ cm}^2 : 1000000 \text{ cm}^3$$

$$= 0.06/\text{cm}$$

Wetting agents

- Wetting agents also decrease adsoption of particles to the container by applying a repellent coating to the particles in the suspension.
- Without a wetting agent, particles tend to stick to the container.

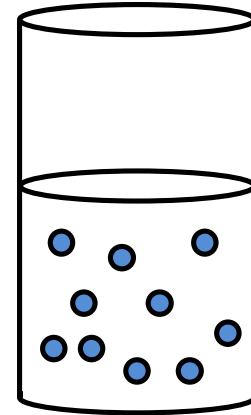


Flocculation

Once we have a suspension, we need to determine if it is:

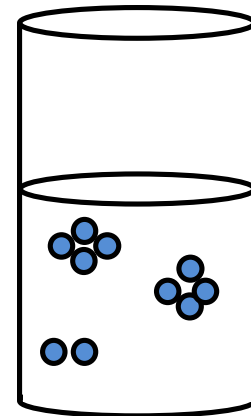
- **Deflocculated**, where the particles remain as separate units.

* الجسيمات تبقى منفصلة
لذ وحدات مستقلة



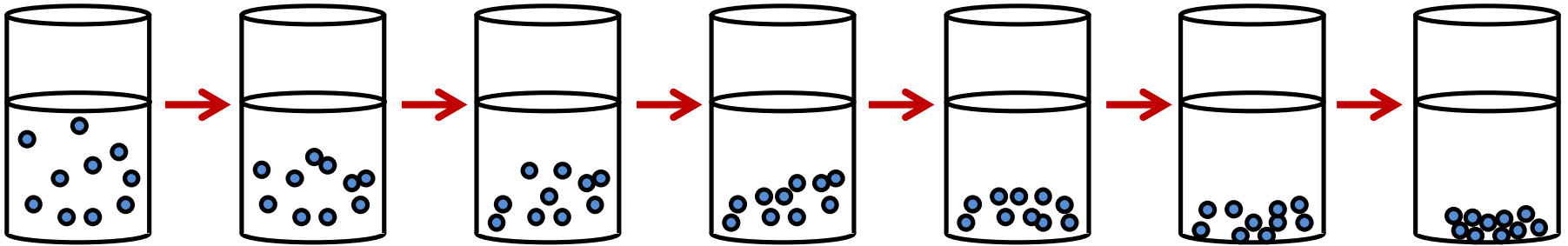
- **Flocculated**, where the particles exist as loose aggregates.

* الجسيمات تتجمع في تجمعات رخوة
loose aggregates.



Deflocculation

- In a **deflocculated system**, the rate of sedimentation depends on the particle size, but generally is slow.

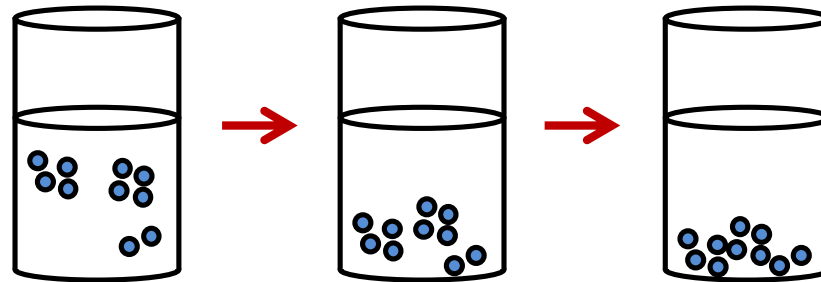


- A slow rate of settling prevents liquid entrapment in the sediment, which becomes compact ("caked") and is very difficult to redisperse.

* الترسب البطيء ليس دائماً جيداً، لأنه قد يؤدي إلى caking

Flocculation

- In a **flocculated system**, the aggregates settle quickly. This leads to liquid entrapment in the sediment, which tends to be fairly easy to redisperse.



* لا تكن الراسب الناتج
- يكون فضكاً نسبياً
- يحتجز سائلاً داخله
- يسهل إعادة تجمعه

- So, in pharmaceuticals, flocculated suspensions are better than deflocculated ones (why do you think this is?)!

لأن الأهم ليس فقط تأخير الترسيب ، بل فتح تكون cake صلب غير قابل للرج

Flocculated vs. deflocculated

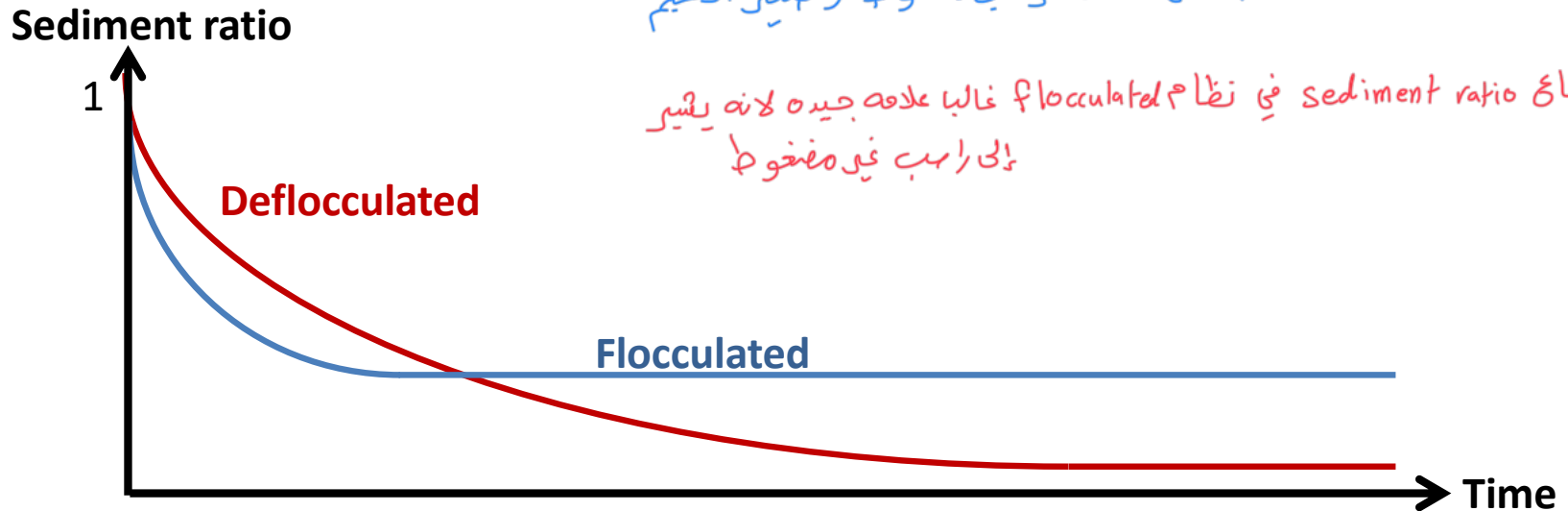
Flocculated system	Deflocculated systems
Loose aggregates of particles	Particles exist as discrete units
Large volume of final sediment	Small volume of final sediment
Rapid sedimentation rate	Slow sedimentation rate
Suspension clears quickly	Suspension remains cloudy for a prolonged period of time
Entrapment of liquid within sediment	Liquid entrapment in the sediment is prevented
Easy to redisperse sediment	Difficult to redisperse sediment

Flocculated vs. deflocculated

$$R = \frac{\text{Height of sedimented layer (h)}}{\text{Initial height of suspension (h}_0\text{)}}$$

* flocculated \leftarrow تكون قيمه R النهائيه اعلى ، لان الراسب حجمه أكبر والارتفاع
* deflocculated \leftarrow تكون R أقل ، لان الراسب مضغوط و صغر الحجم

= ارتفاع sediment ratio في نظام flocculated غالباً علاقه جيده لانه يشير إلى راسب غير مضغوط



Viscosity enhancing agents

- Remember:

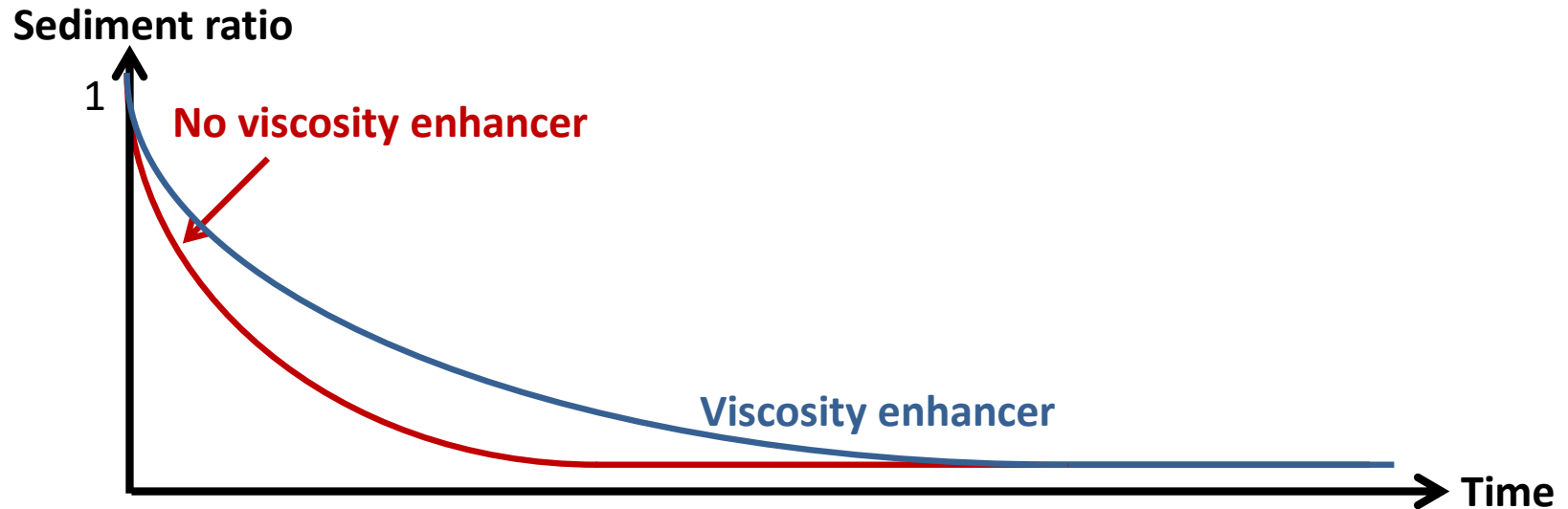
$$v = \frac{2a^2g(\sigma - \rho)}{9\eta}$$

- If we increase viscosity (η) of the liquid phase, the rate of sedimentation is **reduced**.
- For this reason, materials may be added to a suspension with the aim of increasing viscosity.

* رفع اللزوجة لا يمنع الترسب تماماً ، لكنه يجعله أبطأ

Viscosity enhancing agents

$$R = \frac{\text{Height of sedimented layer (h)}}{\text{Initial height of suspension (h}_0\text{)}}$$



Viscosity enhancing agents

Examples of viscosity enhancing agents include:

- **Polysaccharides** (acacia, alginates, tragacanth, starch, xanthum gum).
- **Celluloses** (methylcellulose, hydroxyethylcellulose, sodium carboxymethylcellulose).
- **Hydrated silicates** (bentonite, magnesium aluminium silicate).
- **Carbomers and silicon dioxide** (Aerosil).

Viscosity enhancing agents

- We need to take care when using these – if a suspension is very viscous, then it may have poor pourability.
- Also, although sedimentation is delayed, it is not stopped... so we need to consider using flocculating agents too in some cases.



Caking

- Caking cannot be eliminated by reduction in particle size, or by increasing the viscosity of the continuous phase;
- These delay sedimentation and caking, but do not prevent it;
- To prevent caking, we need to consider flocculating agents.

* Caking لا يمكن منعه فقط بواسطة :- تصغير الجسيمات أو زيادة اللزوجة
لماذا؟ لأن هذه الوسائل فقط تؤخر الترسيب والتكتل، لكنها لا تمنع حدوثه

الحل الحقيقي :- استخدام
flocculating agents

Part 3: How to avoid caking?

Flocculation

- In Pharmacy, flocculation is preferred , whereas caking is not.

- Why?

جلد المطلوب ليس منح الترسب بالكامل ، لان ذلك شبه مستحيل بل :-
1- السماح بترسب مناسب
2- تكون زبيب على شكل مفكك
3- سهل إعادة بعثته

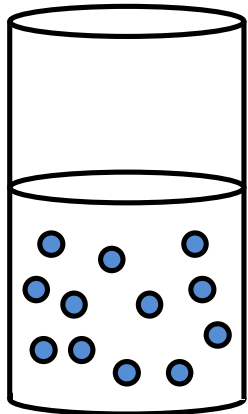
- To achieve flocculation, we often need to add additional components to a suspension.

Flocculating agents

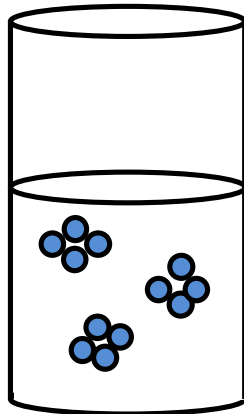
- **Flocculating agents** act to minimise the extent of caking in a suspension.

تقليل حدوث caking

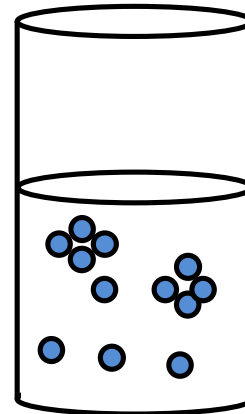
- Ideally, we want a **partially deflocculated** system. →



Too deflocculated



Too flocculated



Partially deflocculated:
just right!

بمعنى انه :-
1- ليس منفصلاً تماماً
2- ليس متكتلاً بشده مبالغ فيها (متصلاً)
3- توازن مناسب بين التبات وسهولة إكاده التبعثر

Flocculating agents

Examples:

- Electrolytes (sodium acetate, phosphate, citrate).
- Surfactants (ionic or non-ionic).
- Polymers (starch, alginates, cellulose derivatives).
- Carbomers or silicates.

Part 4: How to avoid caking II?

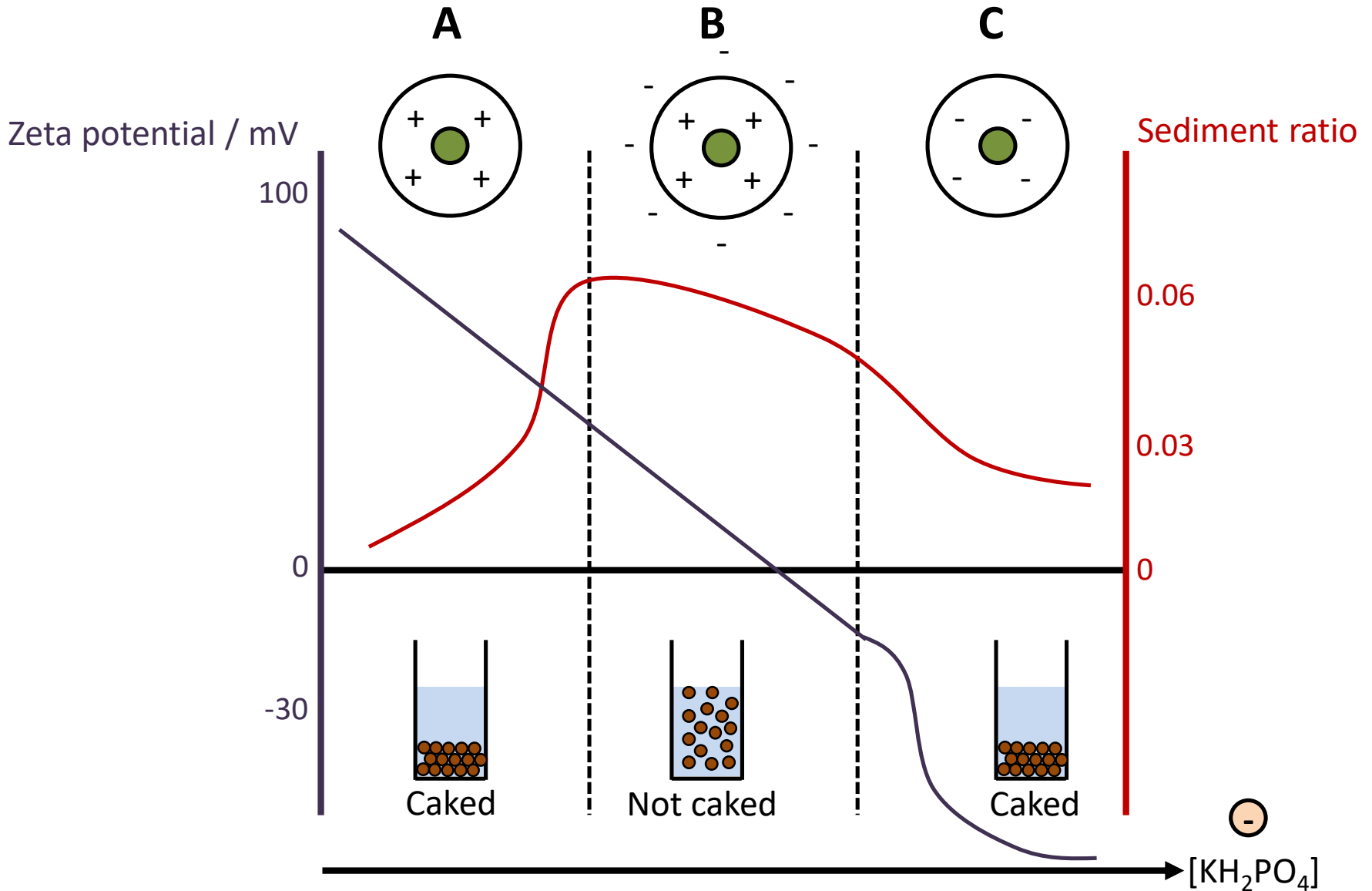
A → تصل للقاع → ترهب بطيء → تفتى منفصله → جسيمات تتناثر → جسيمات شفنه (+) عاليه → تركيب الالكتريولى منخفضة → ترهب باحكام تكون زاوية هليل

B → يكون الزاوية مفكك → ترهب اسرع قليلاً → تكتلات رغو به → تناثر اقل بين الجسيمات → شفنه سطويه قلته → زاد الالكتريوليتيه → سهل ائاده التبعثر (عشالو)

C → ترهب بقوه → جسيمات نذبح → افتنى التناثر → الشفنه انكسرت أو → تركيب الالكتريوليتيه عالي جداً → اقتربت من الصفر لم سالبه

الشرح فوق ↑

Caking



Caking

- Bismuth subnitrate particles have positively charged surfaces.
- Initially therefore the suspension is deflocculated.
- Adding KH_2PO_4 causes a reduction in zeta potential of the particles, because the particles adsorb phosphate anions.
تتصنق ايونات الفوسفات السالبة
- As more KH_2PO_4 is added, the zeta potential reduces to zero and then turns negative.
- To obtain a flocculated non-caking suspension, need to control the zeta potential by adding the correct amount of electrolyte.

- 1- تعادل شحنة سطح الجسيم
- 2- تقلل التنافر بين الجسيمات
- 3- تساعد على حدوث flocculation

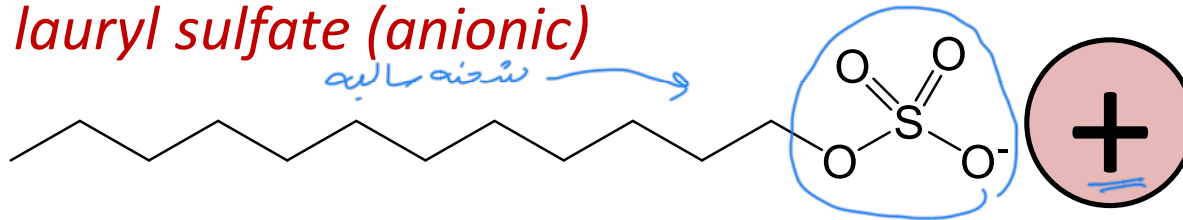
Surfactants

مكون من جزئين :-

- 1- جزء محب للماء (Head) ← يجعل شحنته
- 2- ذيل دهني (Tail) ← سلسلة كربونية طويلة

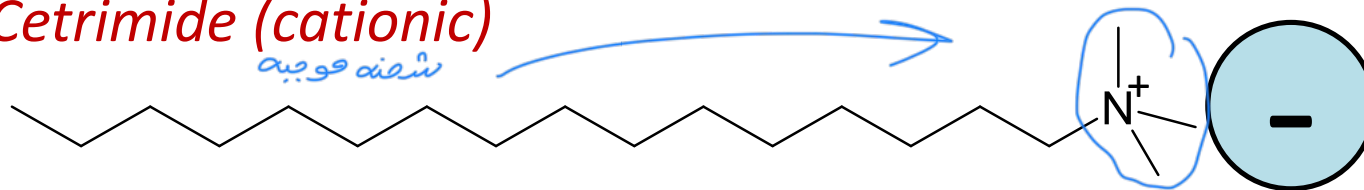
- Adding a surfactant can neutralise the surface charge of a particle, and hence reduce repulsion between them.

Sodium lauryl sulfate (anionic)



Solid particle

Cetrimide (cationic)



Polymers

- **Starch or Alginate.**

- Chemical groups in the polymer interact with the surfaces of the particles.
- The free end of the polymer attaches to another particle. This gives interparticle bridging, leading to flocculation.
- If there are no other particles to interact with, the free end of the polymer coats the particle. This leads to restabilisation and a deflocculated system;
** إذا لم يجد البوليستر جسماً آخر ليرتبط فيه ، فقد يغلف الجسم نفسه .*
- So we need to carefully control the polymer concentration.

Rheology of suspensions

Ideally, a suspension will have the properties of:

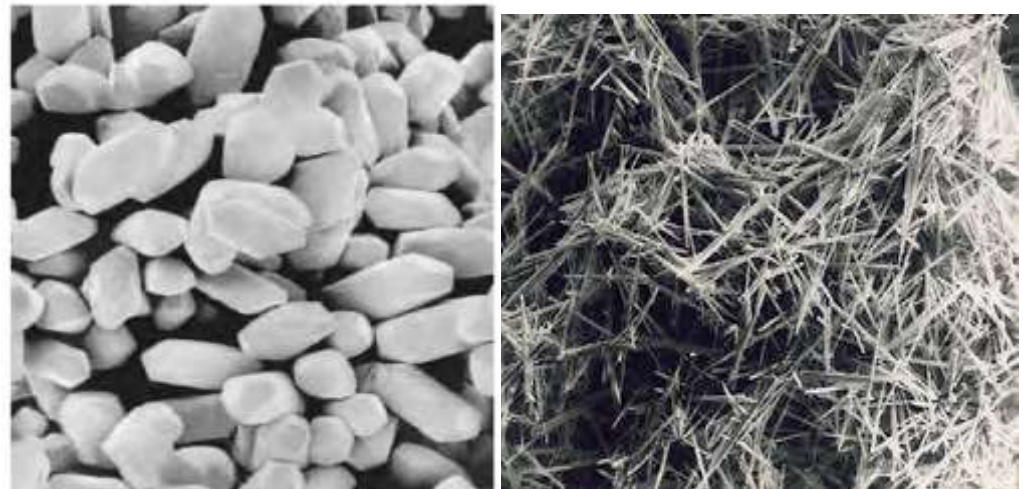
1. **Redispersibility** (dispersed on gentle shaking);
 2. **Homogeneity** (constant particle sizes);
 3. **Pourability** (easy to pour).
- A flocculated system's structure breaks down on shaking, and reforms on standing (*i.e.* the viscosity of the system changes).

The particle shape can also affect caking and product stability:

- It has been shown that symmetrical **barrel-shaped** particles of calcium carbonate produced more stable suspensions than did asymmetrical **needle-shaped** particles of the same agent.



- The needle-shaped particles formed a firm sediment cake on standing that could not be redistributed, whereas the barrel-shaped particles did not cake upon standing



Examples of suspensions

Antacid oral suspensions

Antibacterial oral suspension

Rectal suspensions

Sustained release suspensions

Antacid Oral Suspensions

- Most antacid preparations are composed of water-insoluble materials that act within the gastrointestinal tract to counteract the acid and/or soothe the irritated or inflamed linings of the gastrointestinal tract.
- A few water-soluble agents are employed, including **sodium bicarbonate**, but for the most part, water-insoluble salts of aluminum, calcium, and magnesium are employed; these include aluminum hydroxide, aluminum phosphate, dihydroxyaluminum aminoacetate, calcium carbonate, calcium phosphate, magaldrate, magnesium carbonate, magnesium oxide, and magnesium hydroxide.



NDC 0536-0025-83

Almacone[®]

Alumina, Magnesia, and Simethicone
Oral Suspension USP

ANTACID ANTIGAS

VERY LOW
SODIUM

SATISFACTION GUARANTEED
Rugby
OR YOUR MONEY BACK.

12 fl oz
(355 mL)

COMPARE TO ACTIVE
INGREDIENTS IN
MYLANTA[®]

Alcohol: Less than 0.5%

Drug Facts

Active ingredients (in each 5 mL teaspoonful)	Purposes
Aluminum hydroxide 200 mg (equivalent to dried gel USP)	Antacid
Magnesium hydroxide 200 mg	Antacid
Simethicone 20 mg	Antigas

Uses relieves • heartburn • sour stomach • acid indigestion
• the symptoms of gas

Warnings
Ask a doctor before use if you have • kidney disease
• a magnesium-restricted diet

Ask a doctor or pharmacist before use if you are taking a prescription drug. Antacids may interact with certain prescription drugs.

Stop use and ask a doctor if symptoms last more than 2 weeks

Keep out of reach of children.

Directions • shake well before use • adults and children 12 years and older: take 2 to 4 teaspoonfuls between meals, at bedtime, or as directed by a doctor • do not take more than 24 teaspoonfuls in 24 hours or use the maximum dosage for more than 2 weeks • children under 12 years: ask a doctor

Other information • each 5 mL teaspoonful contains: magnesium 85 mg, sodium 1 mg • store at room temperature • protect from freezing • keep tightly closed • TAMPER-EVIDENT: Do not use if breakaway band on bottle cap is missing or broken.

Inactive ingredients benzyl alcohol, butylparaben, carbonyl diethylene glycol, sodium lauryl sulfate, hydroxyethylcellulose, polyethylene glycol, propylparaben, purified water, saccharin sodium, sorbitol solution

Questions or comments?
Call 1-800-645-2158, 9 am - 5 pm E.T., Monday-Friday

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Duluth, GA 30087



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Example

- An example formula for an oral suspension follows. The suspensoid is the antacid aluminum hydroxide, the preservatives are methylparaben and propylparaben, and syrup and sorbitol solution provide the viscosity and sweetness.

Aluminum hydroxide compressed gel	326.8 g
Sorbitol solution	282.0 mL
Syrup	93.0 mL
Glycerin	25.0 mL
Methylparaben	0.9 g
Propylparaben	0.3 g
Flavor	q.s.
Purified water, to make	1000.0 mL

Antibiotic Oral Suspensions

* بعض المضادات الحيوية تكون غير مستقرة إذا بقيت في سائل مائي لذلك تكون على شكل

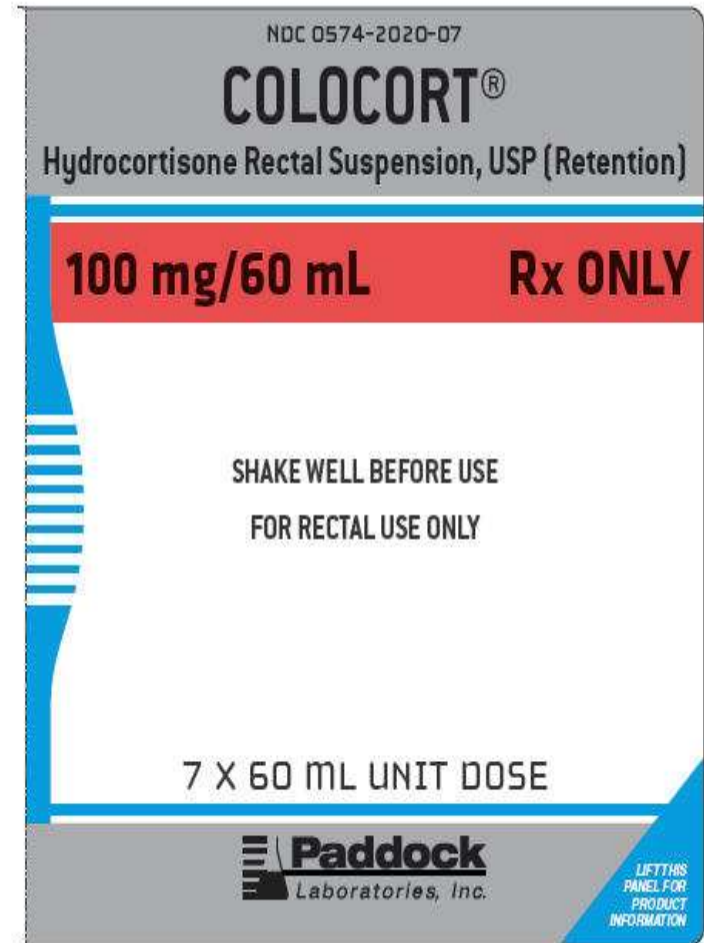
- Dry powder for reconstitution.
- Drugs that are unstable if maintained for extended periods in the presence of an aqueous vehicle (e.g. many antibiotic drugs) are most frequently supplied as dry powder mixtures for reconstitution at the time of dispensing.
- Many antibiotic materials are **unstable** when maintained in solution for an appreciable length of time

* تكون بودرم جافه ، ويضاف لها ماء وقت الاستعمال ، لانه كثير من المضادات الحيوية :- 1- تتفكك في الماء

2- تفقد فعاليتها مع الزمن

Rectal suspension

- **Colocort** is a hydrocortisone rectal suspension indicated as adjunctive therapy in the treatment of ulcerative colitis and is packaged in a convenient disposable single-dose enema designed for self-administration.
- It contains hydrocortisone in an aqueous suspension that contain carbomer, polysorbate 80, purified water, sodium hydroxide, and methylparaben.



Packaging and Storage of Suspensions:

جزء العلي حقة بهم

- 1) Should be packaged in wide mouth tight containers having adequate air space above the liquid to permit thorough mixing by shaking and an opening large enough to pour a viscous liquid easily.
- 2) Should be stored at room temp or refrigerated protected from: freezing, excessive heat & light.
- 3) Stored in room temperature if it is dry powder (25 °C). It should be stored in the refrigerator after opening or reconstitution (freezing should be avoided to prevent aggregation).
- 4) Label: "Shake Well Before Use" to ensure uniform distribution of solid particles and thereby uniform and proper dosage and label to specify whether the medications are for "external" or "internal use"

Preparation of suspensions

Dispersion methods

- In these methods the vehicle is added to the already prepared particles.
- The vehicle must be formulated that it easily wet the particles
- The use of surfactant is desired to ensure uniform wetting of the powder.
- Once the powder is wetted, the dispersion medium (to which have been added all the formulations soluble components such as preservatives, colors and flavors) is added in portions to the powder and the mixture is thoroughly blended.
- The final product is then passed through a colloid mill or other blender to ensure uniformity of mixing.

Preparation of suspensions

Precipitation methods

- Precipitation methods include:

1) Solvent-change method

- In this method water-insoluble drugs can be precipitated by dissolving them in water-miscible organic solvents (ethanol, methanol, propylene glycol, PEGs) and then adding distilled water to the solution.
- Particle size can be controlled by controlling rate of water addition, temperature, agitation,...

2) Precipitation by changing the pH of the medium

- This is applicable to drugs in which solubility is changed by pH value.
- Insulin suspensions may be prepared by this method

Extemporaneous compounding of suspensions

- In some cases, patients are not able to swallow solid medicines such as infants and elderly.
- The pharmacist may have to use a solid dosage form and compound a liquid product. *tablet & capsule*
- A difficulty that confronts that pharmacist is the lack of ready information on stability of drug in liquid vehicle.
- To overcome this information gap, the pharmacist
 - can attempt to contact the manufacturer of the solid dosage form to attain stability information.
 - Some manufacturers provide in the insert leaflet a formula for preparation of a liquid dosage form.
 - A number of extemporaneous formulas are available in professional literature

Extemporaneous compounding of suspensions

- In formation of an extemporaneous preparation:
 1. The contents of capsules are emptied in a mortar or the tablets are crushed in a mortar with a pestle.
 2. The selected vehicle is slowly added to and mixed with the powder to create a paste and then diluted to the desired volume.

Observing formulations for evidence of instability:

- USP/NF Chapter <1191>
 1. Major sign of suspension instability is a “caked” solid dosage that cannot be re-suspended by a reasonable amount of shaking → no longer flocculated
 2. Presence of relatively large particles → excessive crystal growth
 3. Microbial contamination (discoloration, turbidity, or gas formation)

Summary

- Pharmaceutical suspensions are a powerful type of formulation which can be applied against a range of diseases, overcoming a number of challenges associated with solutions.
- A “good” suspension should contain small and evenly-sized particles of drug, dispersed in a liquid carrier. The suspension must be redispersible upon shaking.
- All suspensions will sediment over time. The rate at which they do so can be controlled through e.g. changing the viscosity of the liquid medium.
- But, ultimately for a deflocculated system the formation of a dense, permanently bound, “cake” will result – this needs to be avoided during the shelf life of the medicine.
- The only way to prevent caking is through using flocculating agents (usually to modulate the V_R forces).

هذا الملف يشرح أن Suspension هو مستحضر دوائي يحتوي على جسيمات صلبة غير ذائبة موزعة داخل سائل. هذا النوع مهم عندما يكون الدواء غير ذائب، أو سيئ الطعم، أو أكثر ثباتاً في الحالة الصلبة. لكن المشكلة الأساسية فيه هي الترسب مع الزمن. لذلك يجب أن يكون المعلق الجيد:

- سهل الرج وإعادة التبعثر
- متجانس
- غير خشن
- سهل السكب

ثم يوضح الملف أن الترسب تحكمه Stokes' law، وأننا نستطيع إبطاءه عبر:

- تصغير الجسيمات
- زيادة لزوجة الوسط

لكن هذه الإجراءات لا تمنع المشكلة الأخطر وهي Caking.

ولذلك نلجأ إلى Flocculation، أي جعل الجسيمات تتجمع في flocs رخوة تترسب بسرعة لكن يسهل إعادة تبعثرها.

ومن هنا تأتي أهمية:

- wetting agents
- viscosity enhancers
- flocculating agents